



BRAND-NEW
9th GENERATION

RIGGING & ASSEMBLY INSTRUCTION

Landed by truck

EC9 MODEL AND ADDITIONAL EQUIPMENT



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"MORE COST EFFECTIVE WITH WORLD CLASS QUALITY"

This installation manual has been prepared as a guide for assembling and installing the 9th Generation Evaporative Condenser, designed for high efficiency, durability, and cost-effectiveness with premium stainless steel materials.

The manual provides detailed step-by-step instructions, from the initial assembly of individual components to the installation of additional equipment. For models with varying footprints, users can refer to the table provided in this manual for specific assembly guidelines to ensure smooth and accurate installation.

We sincerely hope that this manual will serve as a valuable resource for users and facilitate efficient installation processes.

Footprint	Model
7' X 9' (2.3 X 2.7 m)	EC9-0510-0709L-S EC9-0620-0709L-S EC9-0710-0709L-S EC9-0750-0709L-S EC9-0860-0709L-L EC9-0910-0709L-L
7' X 12' (2.3 X 3.6 m)	EC9-0960-0712L-L EC9-1000-0712L-S EC9-1120-0712L-M EC9-1200-0712L-L EC9-1270-0712L-M EC9-1320-0712L-M EC9-1370-0712L-L EC9-1410-0712L-L
7' X 18' (2.3 X 5.5 m)	EC9-1300-0718L-S EC9-1520-0718L-L EC9-1570-0718L-S EC9-1750-0718L-M EC9-1760-0818L-S EC9-1990-0718L-M EC9-2060-0718L-M EC9-2140-0718L-L EC9-2200-0718L-L
10' X 12' (3.0 X 3.6 m)	EC9-1400-1012L-S EC9-1600-1012L-M EC9-1660-1012L-L EC9-1840-1012L-M EC9-1920-1012L-L EC9-2000-1012L-M EC9-2080-1012L-L

Footprint	Model
10' X 18' (3.0 X 5.5 m)	EC9-2250-1018L-S EC9-2520-1018L-M EC9-2550-1018L-S EC9-2860-1018L-M EC9-2990-1018L-L EC9-3120-1018L-M EC9-3250-1018L-L
12' X 12' (3.6 X 3.6 m)	EC9-1650-1212L-S EC9-1890-1212L-M EC9-1980-1212L-L EC9-2150-1212L-M EC9-2350-1212L-M EC9-2460-1212L-L
12' X 18' (3.6 X 5.5 m)	EC9-2600-1218L-S EC9-2950-1218L-S EC9-3010-1218L-M EC9-3400-1218L-M EC9-3730-1218L-M EC9-3900-1218L-L



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- 1. Installation outline
- 2. Installation Tool list
- 3. Installation Manual of EC9 Model

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7' X 12' (2.3 X 3.6 m)	EC9-0960-0712L-L EC9-1000-0712L-S EC9-1120-0712L-M EC9-1200-0712L-L EC9-1270-0712L-M EC9-1320-0712L-M EC9-1370-0712L-L EC9-1410-0712L-L	13
7' X 18' (2.3 X 5.5 m)	EC9-1300-0718L-S EC9-1520-0718L-L EC9-1570-0718L-S EC9-1750-0718L-M EC9-1760-0718L-S EC9-1990-0718L-M EC9-2060-0718L-M EC9-2140-0718L-L EC9-2200-0718L-L	19
10' X 12' (3.0 X 3.6 m)	EC9-1400-1012L-S EC9-1600-1012L-M EC9-1660-1012L-L EC9-1840-1012L-M EC9-1920-1012L-L EC9-2000-1012L-M EC9-2080-1012L-L	25
10' X 18' (3.0 X 5.5 m)	EC9-2250-1018L-S EC9-2520-1018L-M EC9-2550-1018L-S EC9-2860-1018L-M EC9-2990-1018L-L EC9-3120-1018L-M EC9-3250-1018L-L	29
12' X 12' (3.6 X 3.6 m)	EC9-1650-1212L-S EC9-1890-1212L-M EC9-1980-1212L-L EC9-2150-1212L-M EC9-2350-1212L-M EC9-2460-1212L-L	33
12' X 18' (3.6 X 5.5 m)	EC9-2600-1218L-S EC9-2950-1218L-S EC9-3010-1218L-M EC9-3400-1218L-M EC9-3730-1218L-M EC9-3900-1218L-L	37

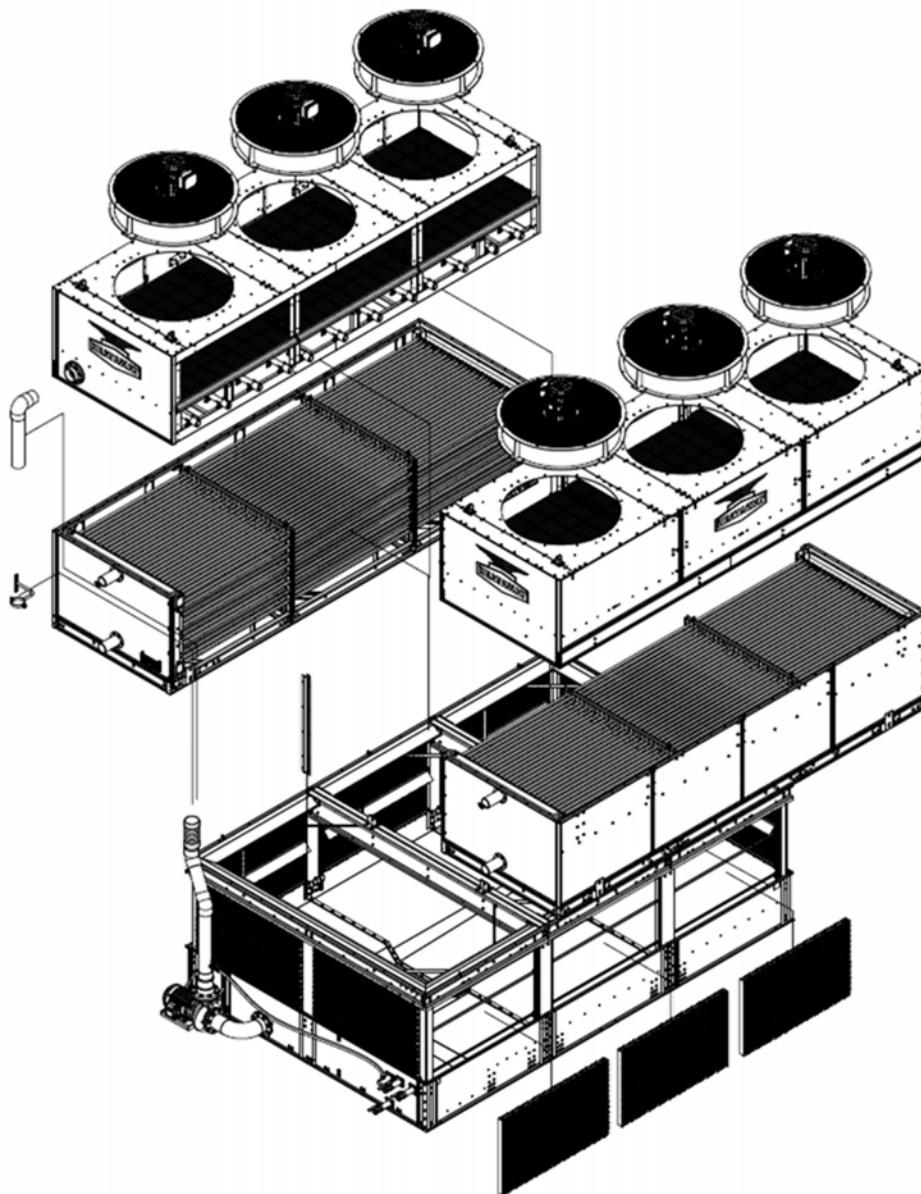


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3. Installation Additional Equipment of EC9

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Standby Water pump	Additional Standby Water pump	43
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Top Handrail	Standard Top Handrail	58
Cage	Standard cage Addition cage	59

The assembly process of the Evaporative Condenser is outlined in a clear and systematic manner, starting with the basin section, followed by the coil section, and concluding with the fan section. Each step is detailed and accompanied by corresponding illustrations to ensure accuracy and ease of assembly.



Step3
FAN Section



Step2
Coil Section



Step1
Basin Section

To assist with tooling for the assembly of an Evaporative Condenser EC9

1. Impact Wrench
2. Sockets (Size M6 M8 M10 M12 M16 M20)
3. Combination Wrenches (Size M6 M8 M10 M12 M16 M20)
4. Universal Joint
5. Silicone Sealant Gun



Impact Wrench



Sockets



Combination Wrenches



Universal Joint



Silicone Sealant Gun



BRAND-NEW
9th GENERATION

RIGGING & ASSEMBLY INSTRUCTION

Footprint

7' X 9'

Model

EC9-0510-0709L-S

EC9-0620-0709L-S

EC9-0710-0709L-S

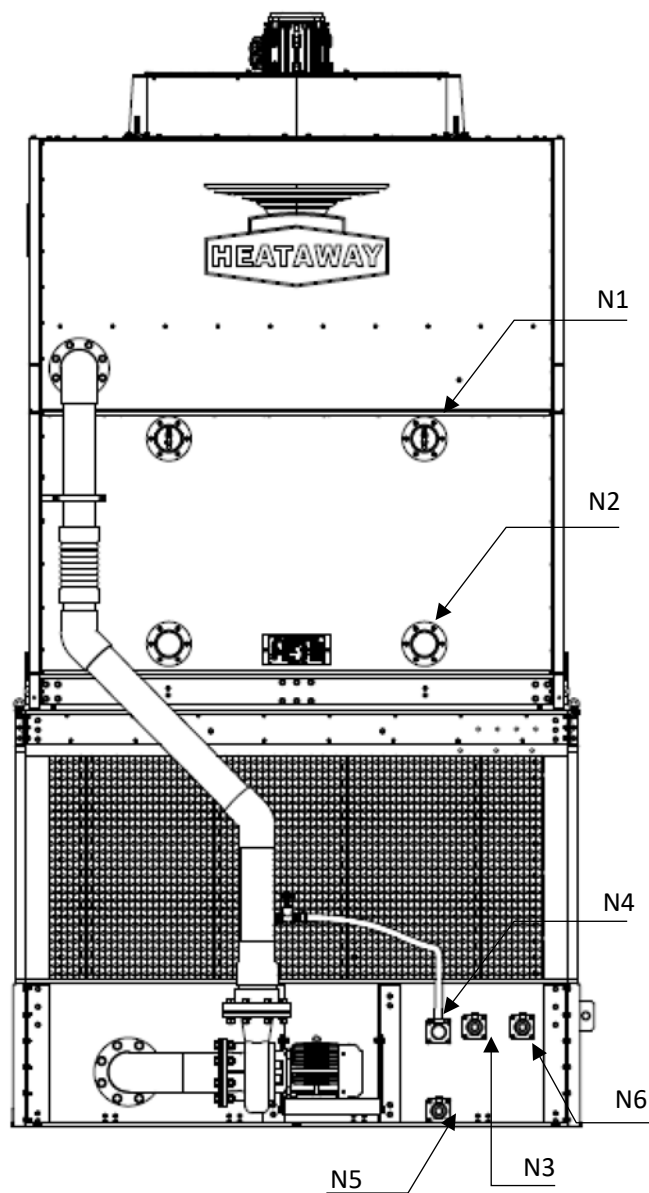
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EC9-0860-0709L-L

EC9-0910-0709L-L

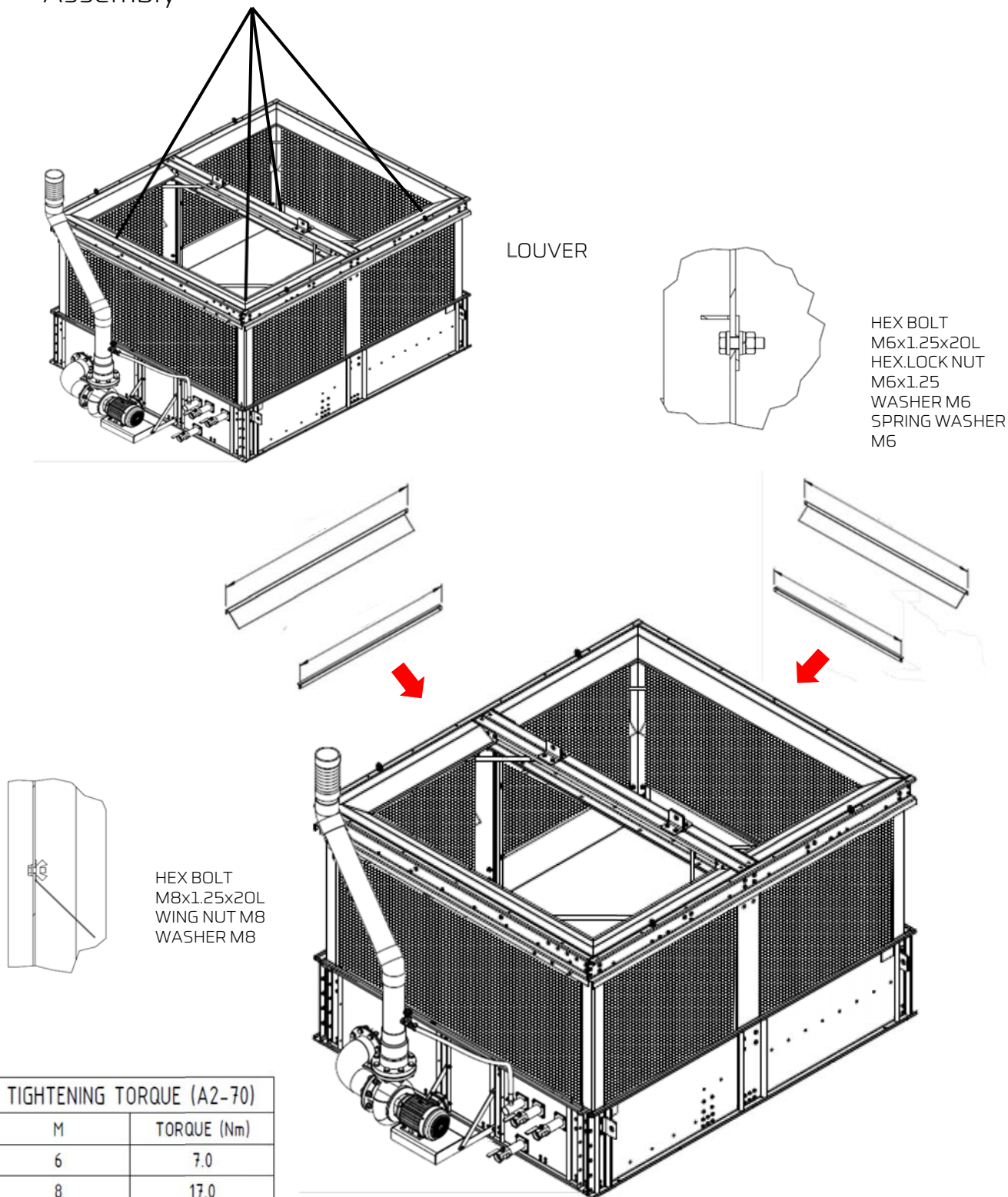


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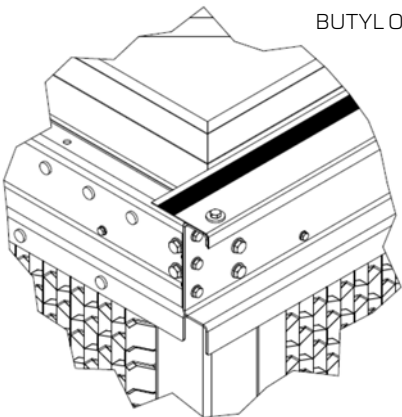
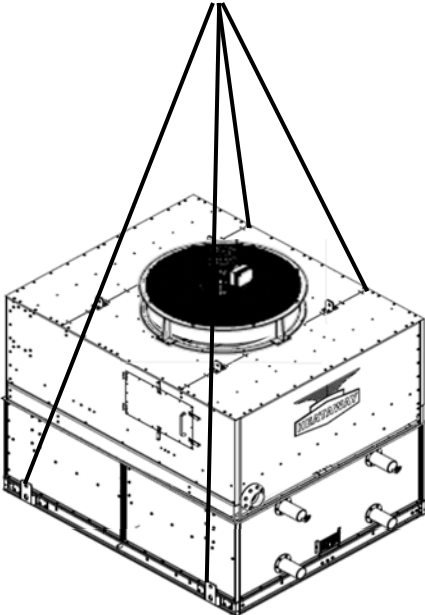
PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

Step 1: Move Assembled Basin to Position and Water Deflect Assembly

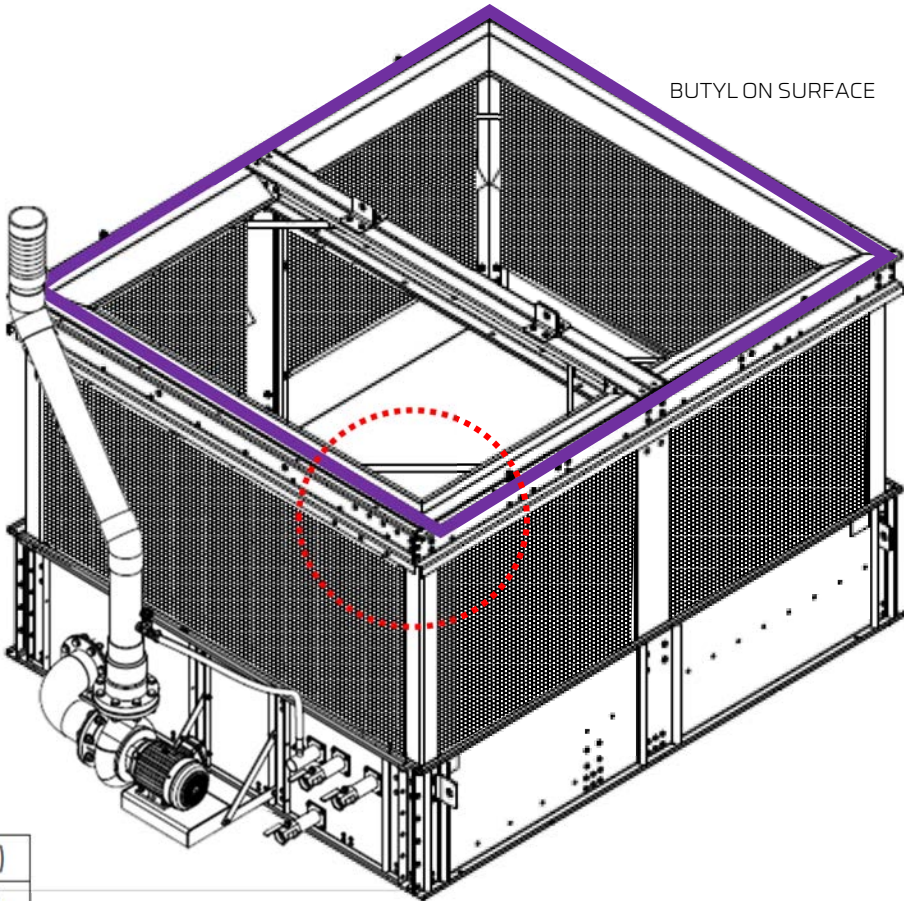


TIGHTENING TORQUE (A2-70)

M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0

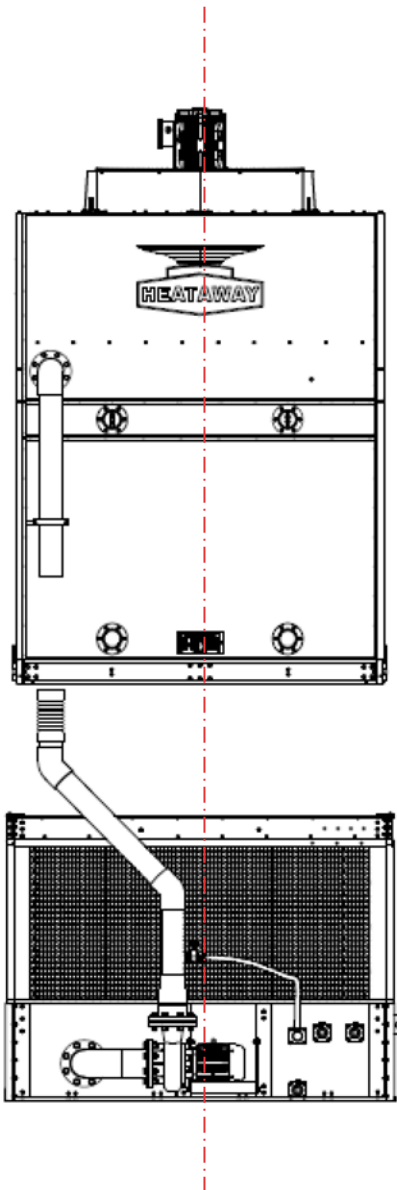


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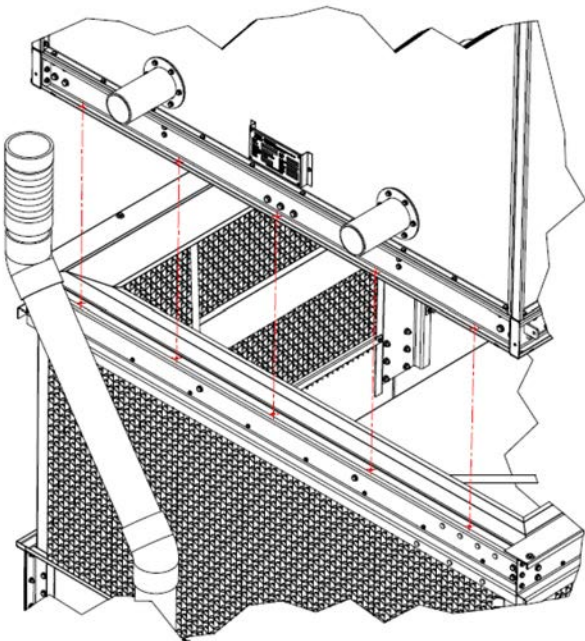


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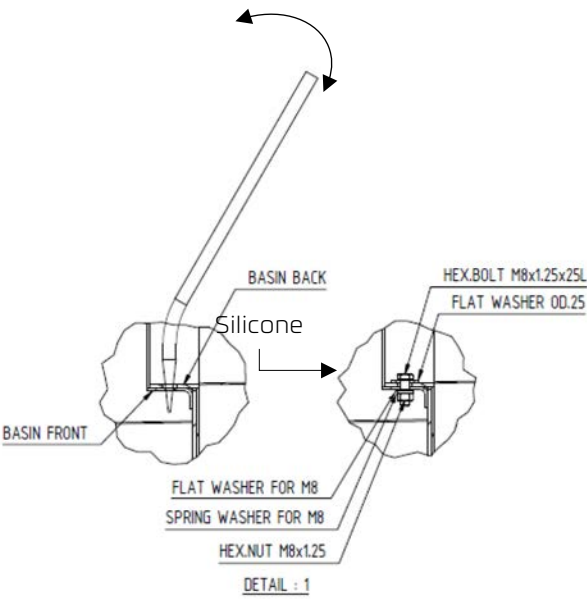
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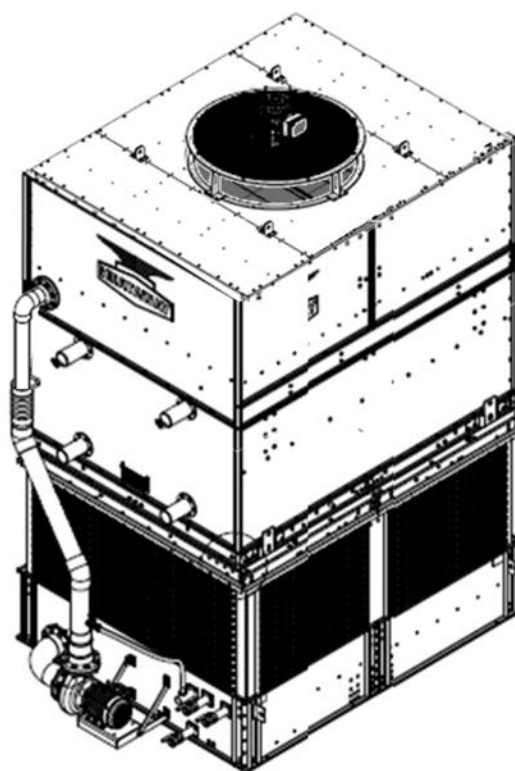
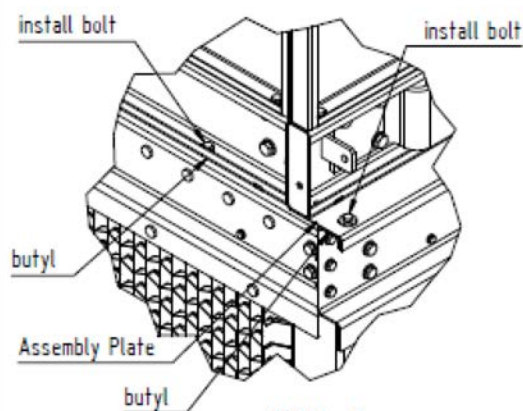
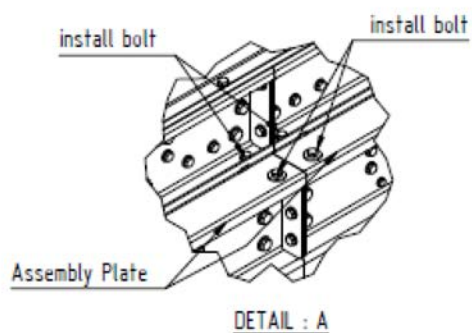
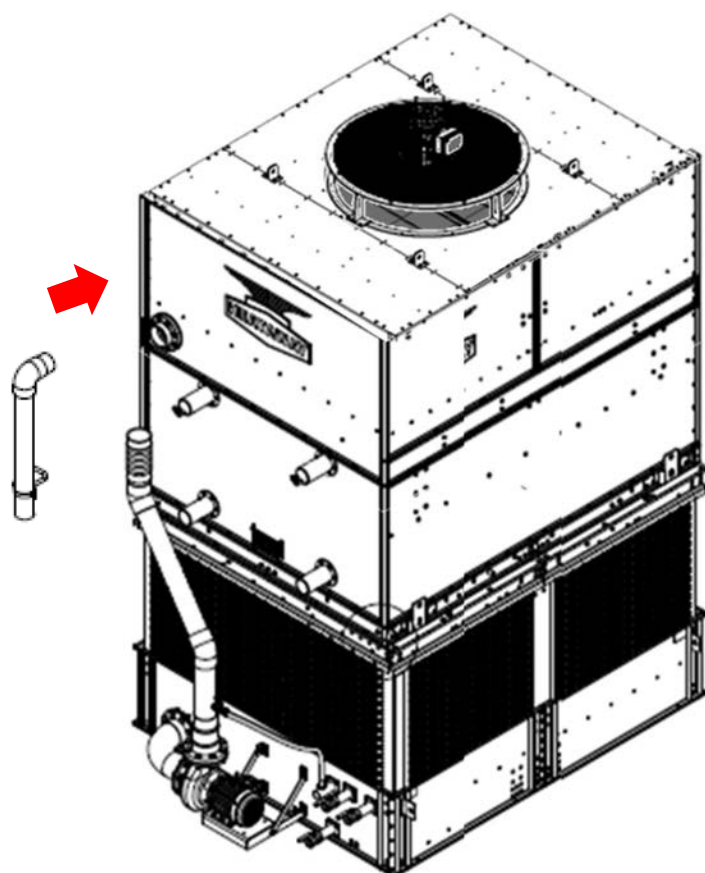
Set Upper section on BASIN Section by setting in middle of BASIN Section



Use rod guide for guide upper section and BASIN Section and make sure front side and back side are in position before assembly



TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
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12	57.0
16	140.0



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10	33.0
12	57.0
16	140.0



BRAND-NEW
9th GENERATION

RIGGING & ASSEMBLY INSTRUCTION

Footprint

7' X 12'

Model

EC9-0960-0712L-L

EC9-1000-0712L-S

EC9-1120-0712L-M

EC9-1200-0712L-L

EC9-1270-0712L-M

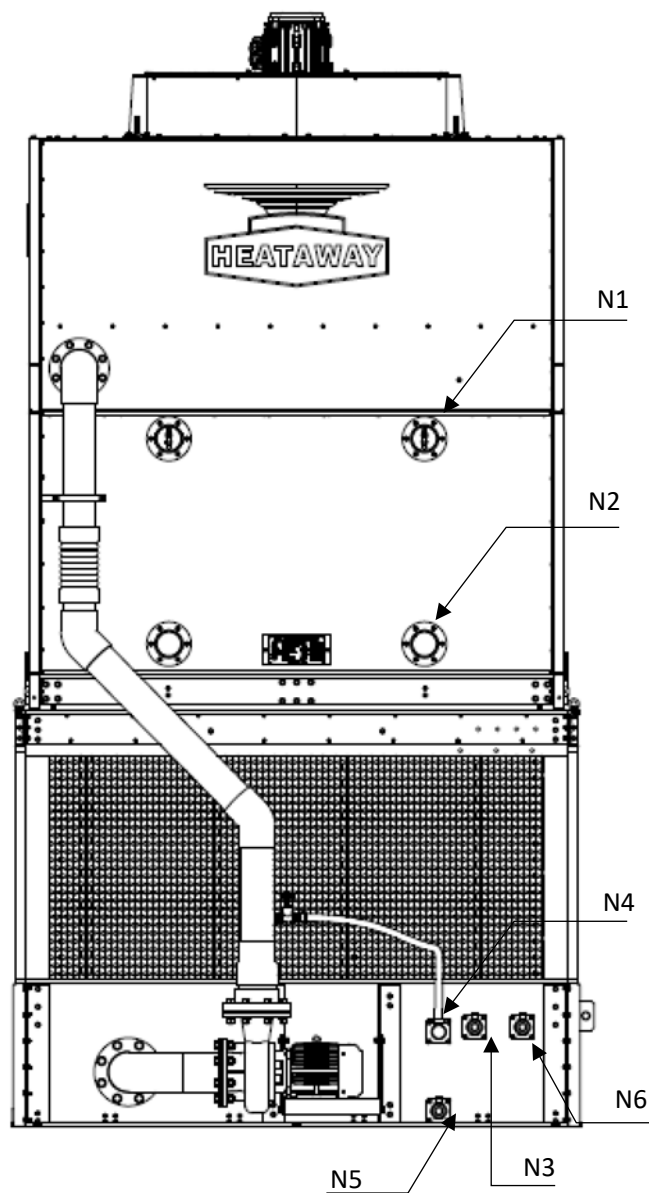
EC9-1320-0712L-M

EC9-1370-0712L-L

EC9-1410-0712L-L

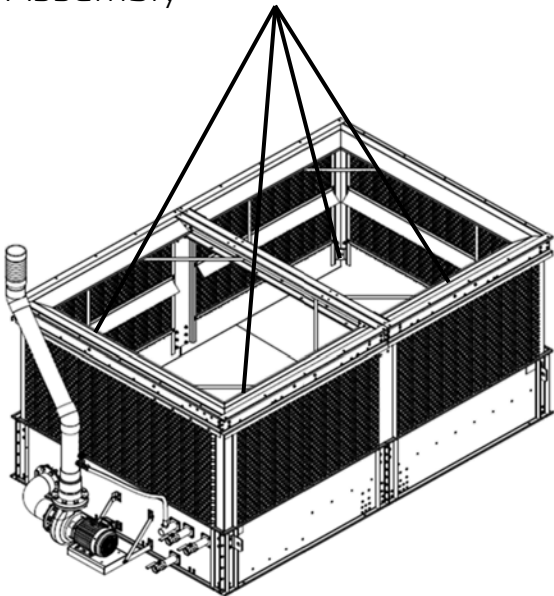


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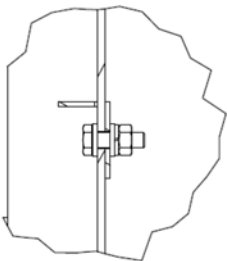


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

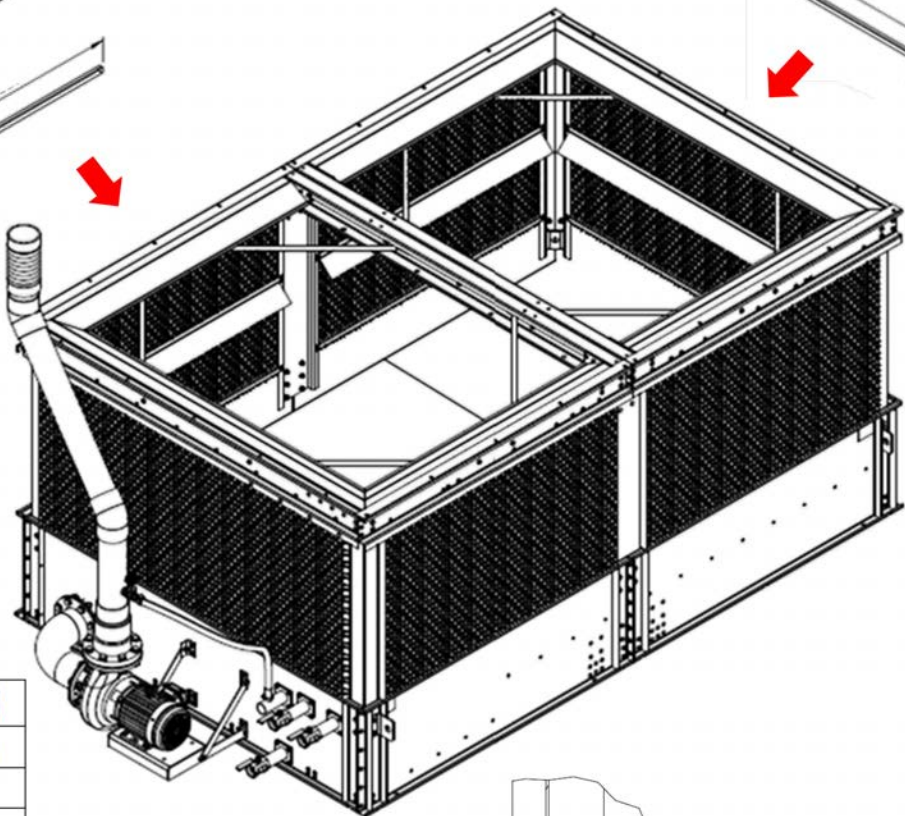
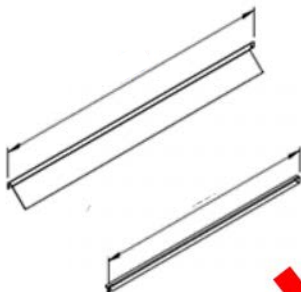
Step 1: Move Assembled Basin to Position and Water Deflect Assembly



LOUVER

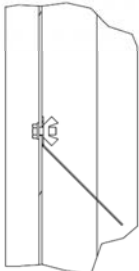


HEX BOLT
M6x1.25x20L
HEX LOCK NUT
M6x1.25
WASHER M6
SPRING WASHER M6

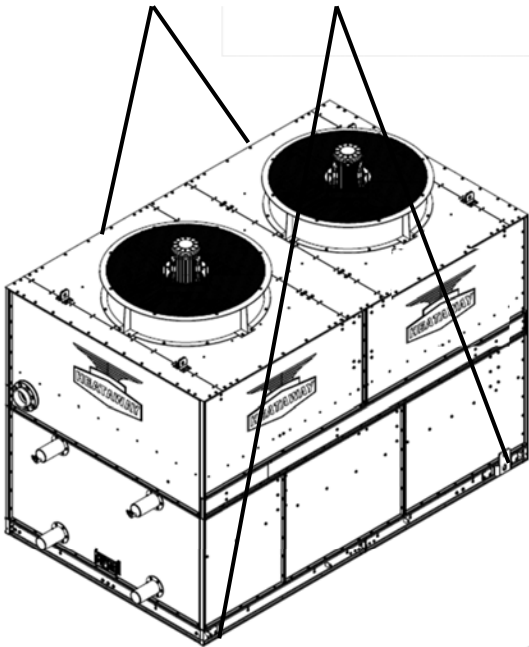


TIGHTENING TORQUE (A2-70)

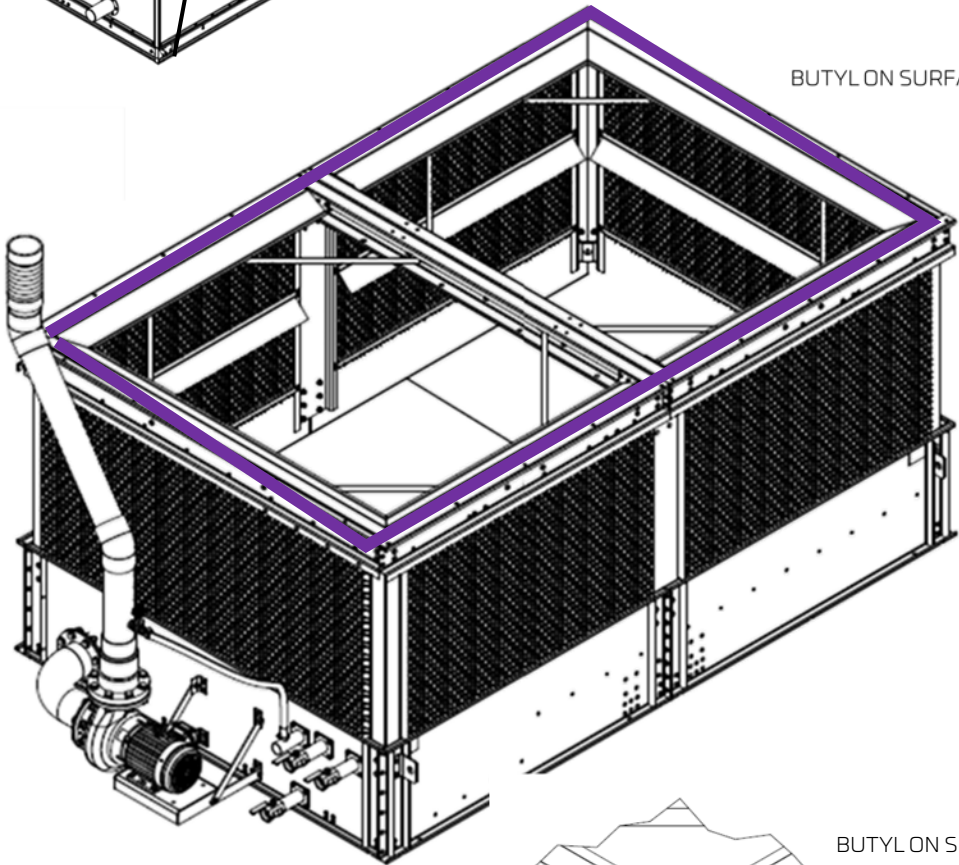
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16	140.0



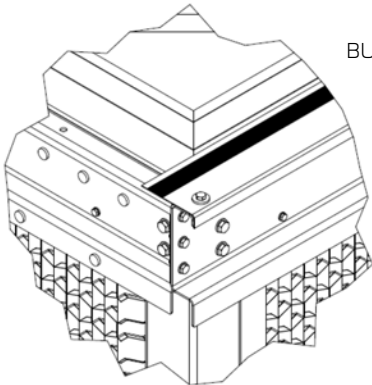
HEX BOLT
M8x1.25x20L
WING NUT M8
WASHER M8



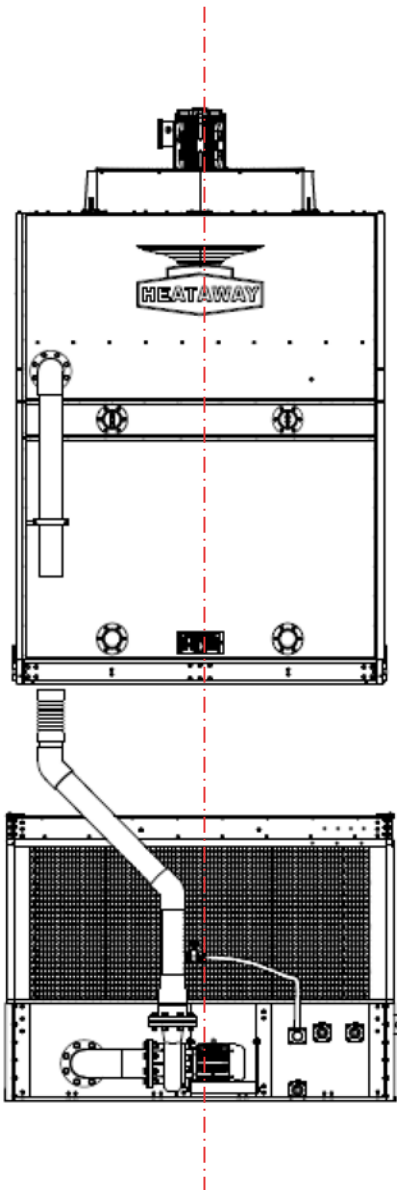
BUTYL ON SURFACE



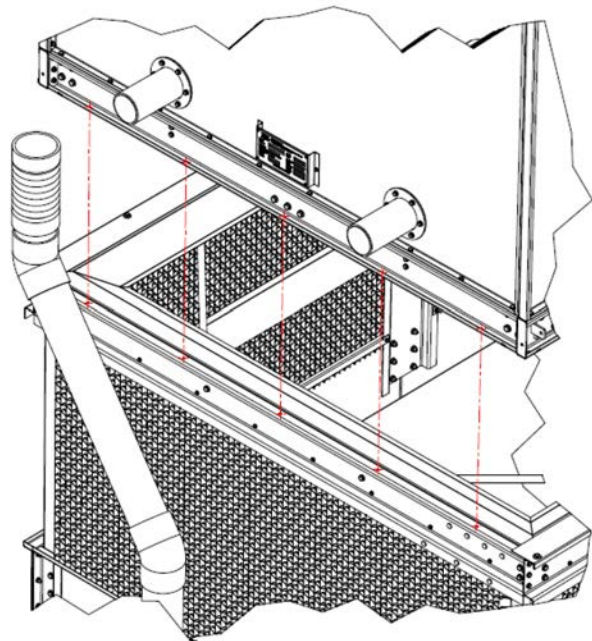
BUTYL ON SURFACE



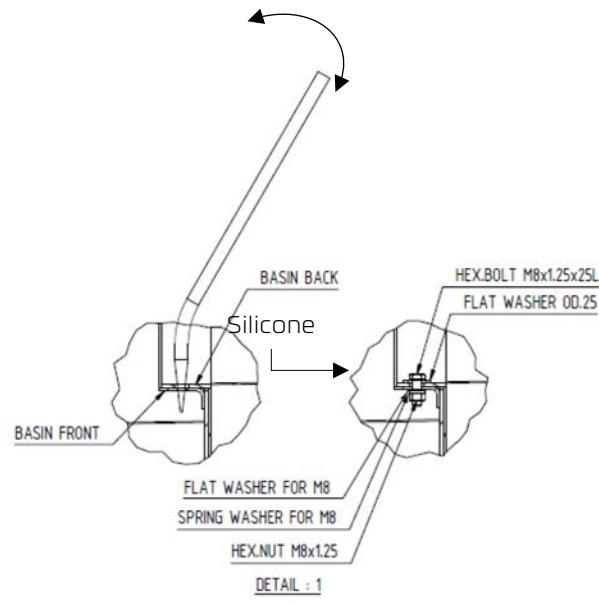
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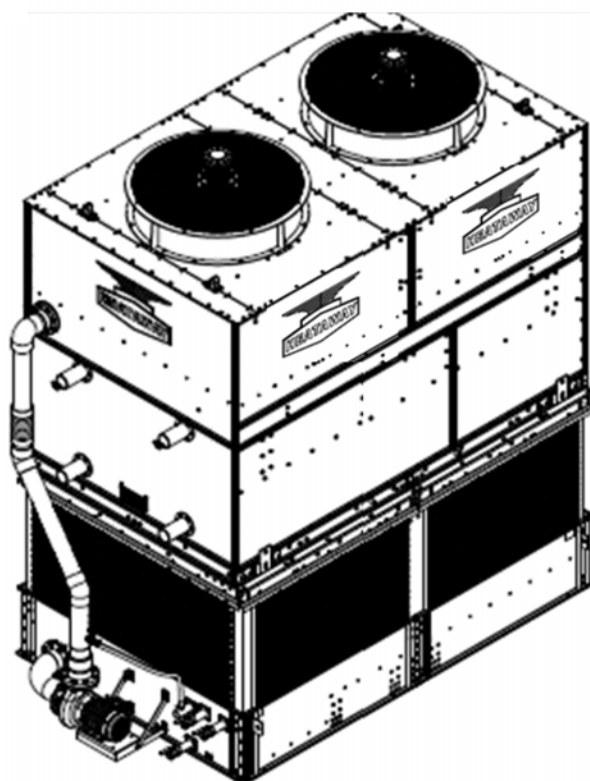
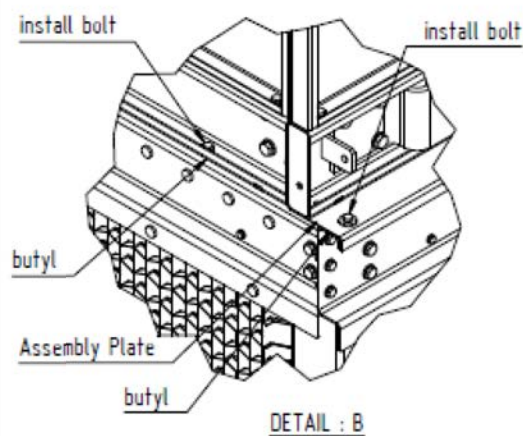
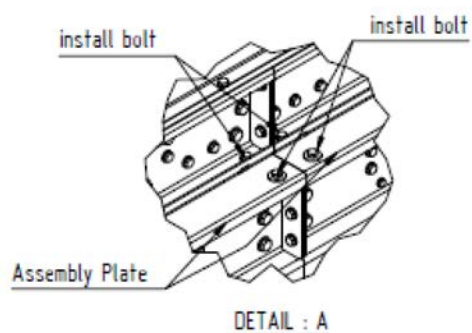
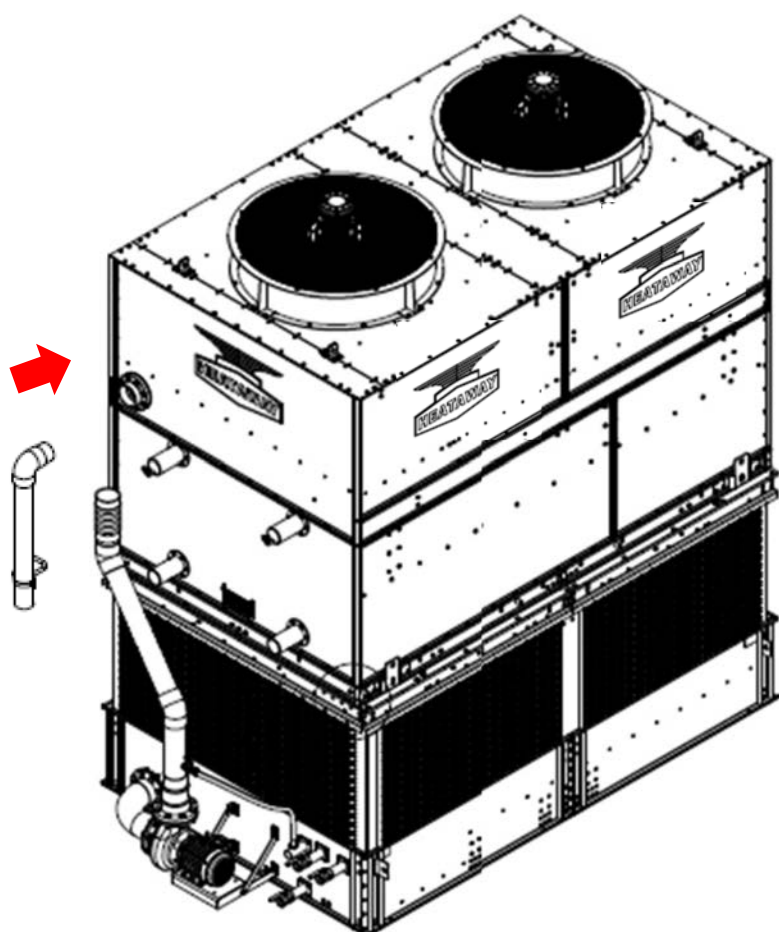
Set Upper section on BASIN Section by setting in middle of BASIN Section



Use rod guide for guide upper section and BASIN Section and make sure front side and back side are in position before assembly



TIGHTENING TORQUE (A2-70)	
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12	57.0
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9th GENERATION STAINLESS STEEL EVAPORATIVE CONDENSERS

RIGGING & ASSEMBLY INSTRUCTION

Footprint

7' X 18'

Model

EC9-1300-0718L-S

EC9-1520-0718L-L

EC9-1570-0718L-S

EC9-1750-0718L-M

EC9-1760-0718L-S

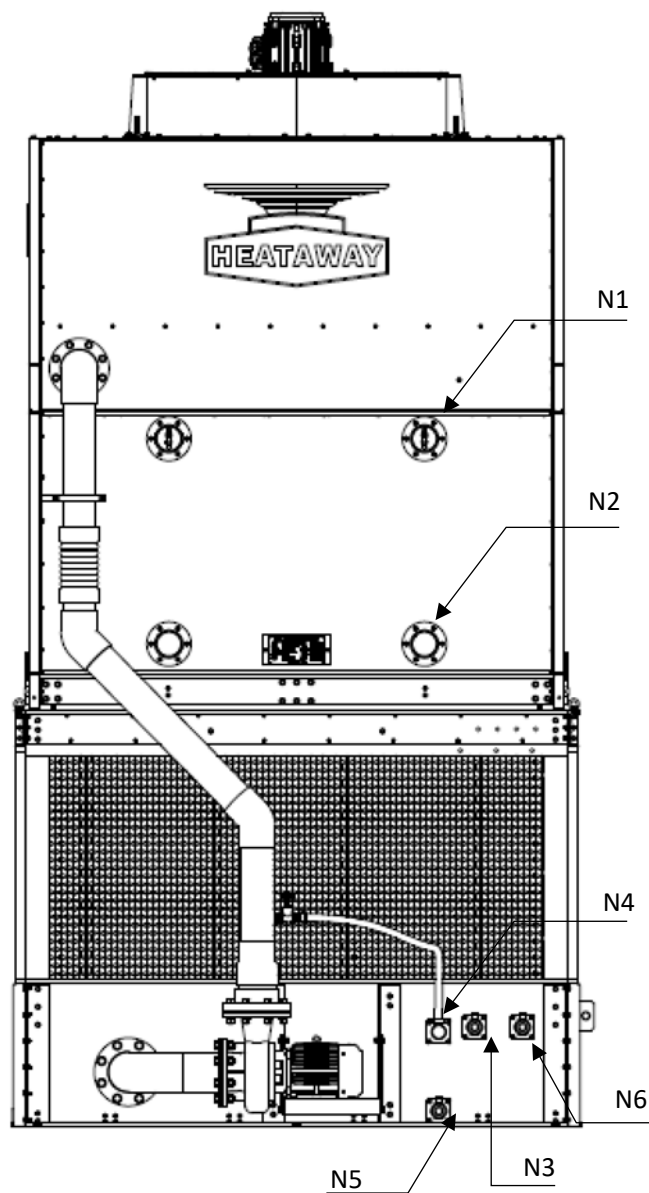
EC9-1990-0718L-M

EC9-2060-0718L-M

EC9-2140-0718L-L

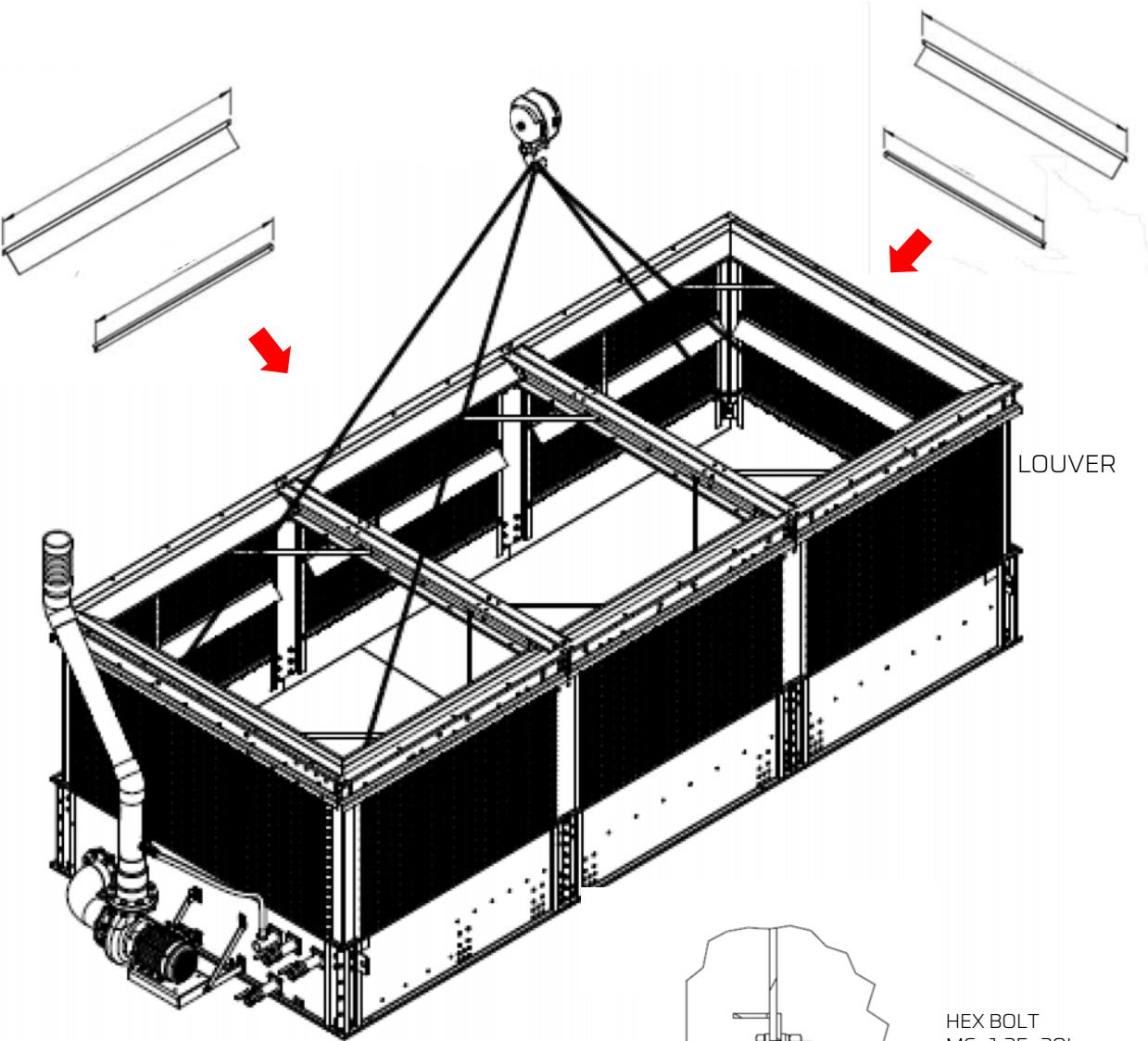
EC9-2200-0718L-L





PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

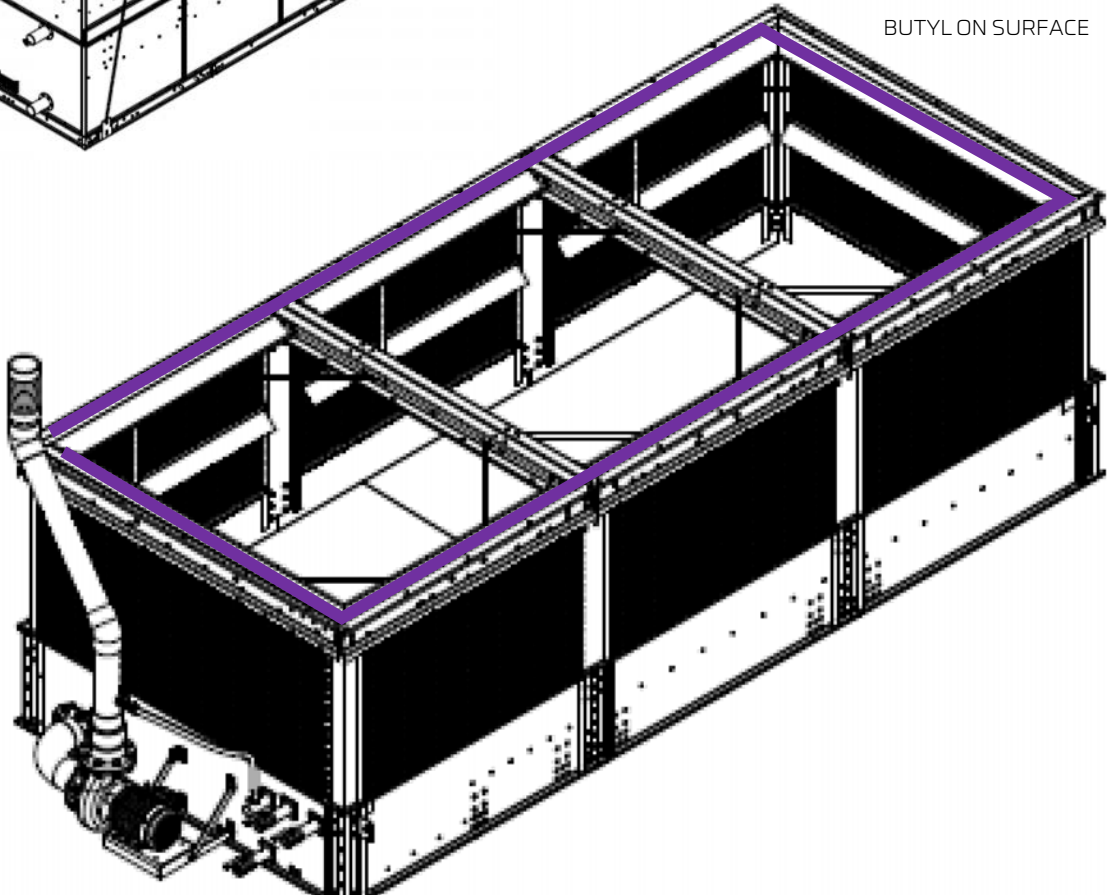
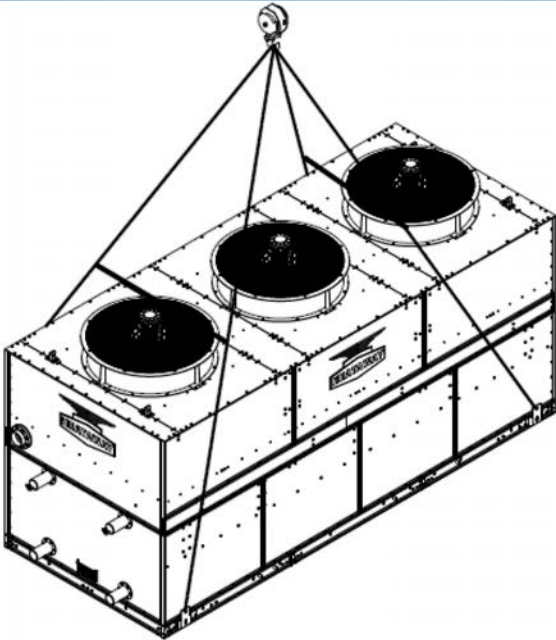
Step 1: Move Assembled Basin to Position and Water Deflect Assembly



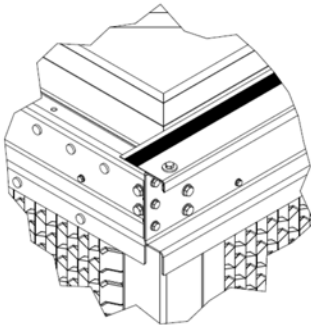
HEX BOLT
 M6x1.25x20L
 HEX LOCK NUT
 M6x1.25
 WASHER M6
 SPRING WASHER M6

HEX BOLT
 M8x1.25x20L
 WING NUT M8
 WASHER M8

TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0

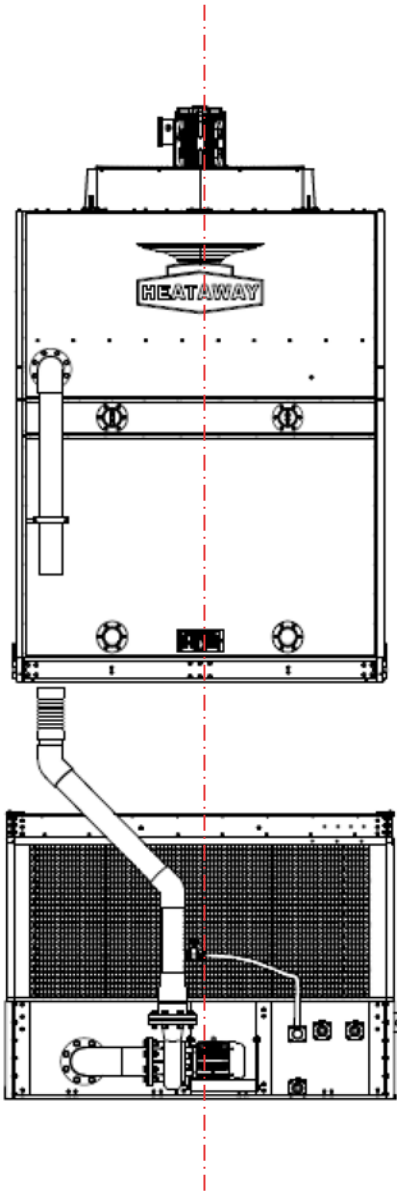


BUTYL ON SURFACE

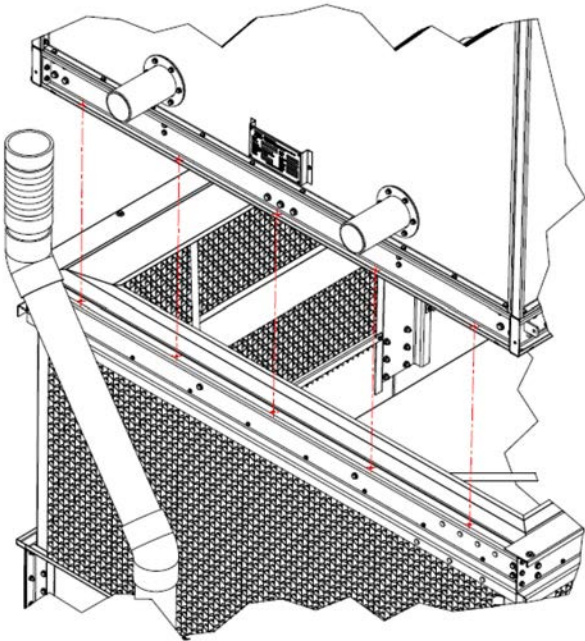


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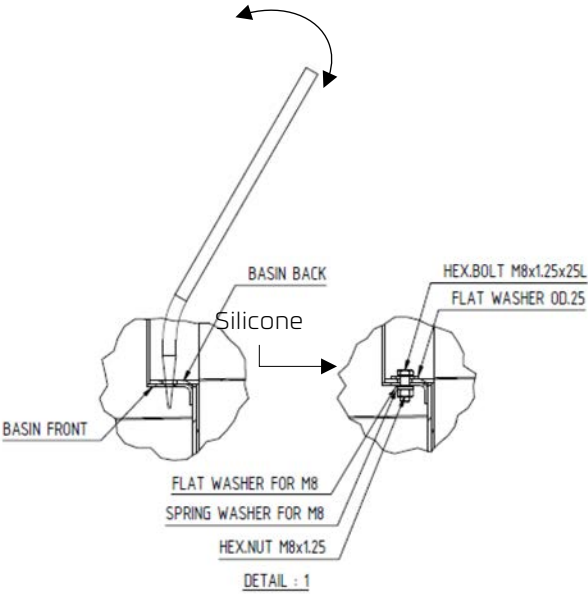
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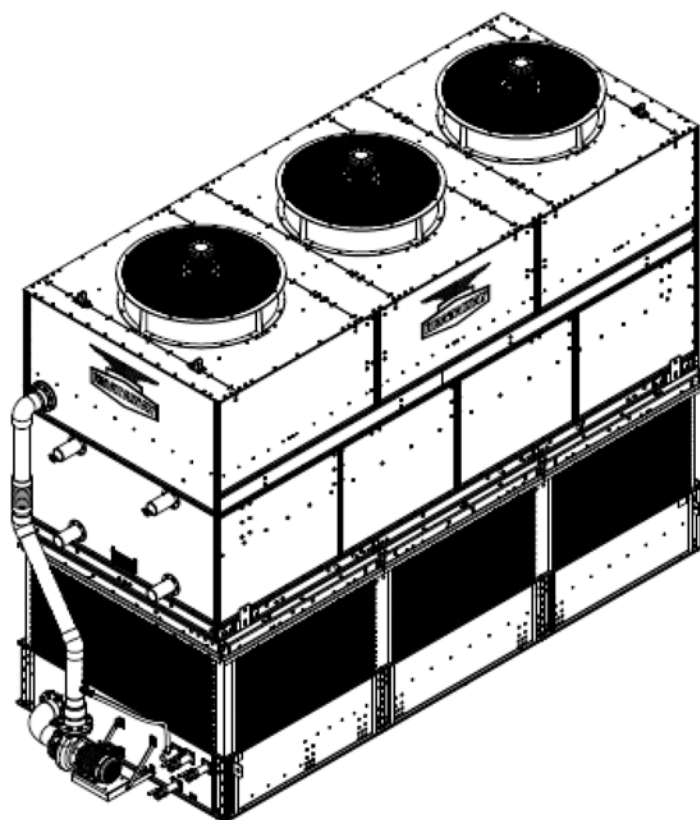
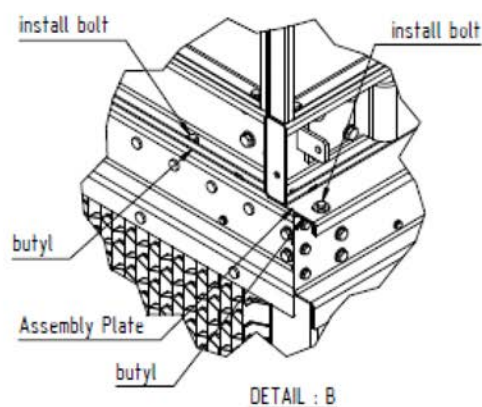
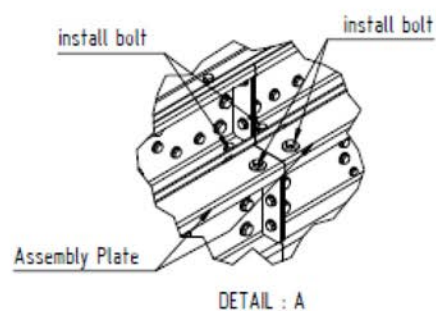
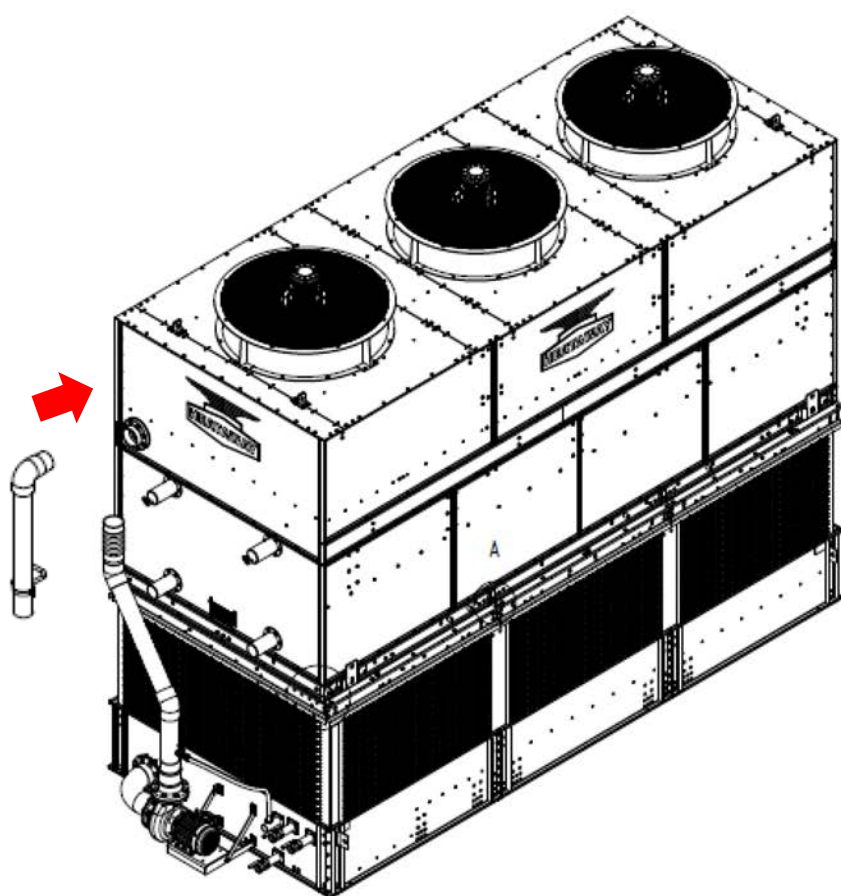
Set Upper section on BASIN Section by setting in middle of BASIN Section



Use rod guide for guide upper section and BASIN Section and make sure front side and back side are in position before assembly



TIGHTENING TORQUE (A2-70)	
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9th GENERATION STAINLESS STEEL EVAPORATIVE CONDENSERS

RIGGING & ASSEMBLY INSTRUCTION

Footprint

10' X 12'

Model

EC9-1400-1012L-S

EC9-1600-1012L-M

EC9-1660-1012L-L

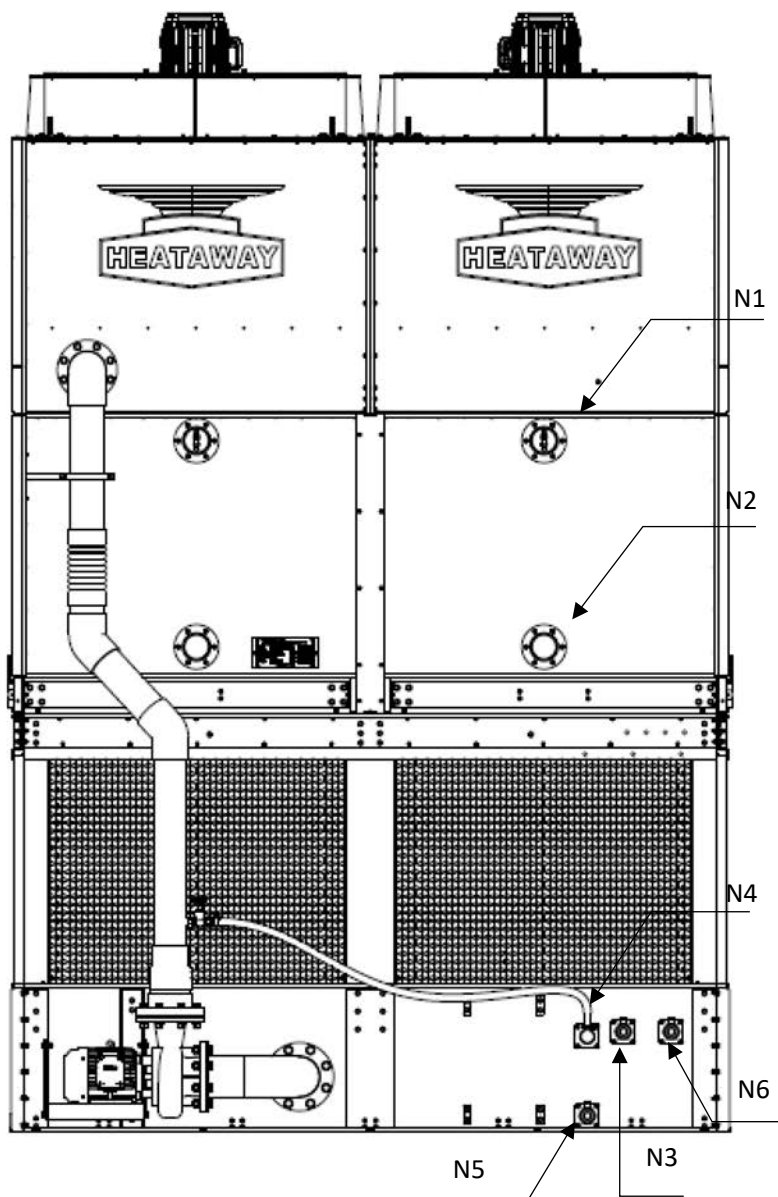
EC9-1840-1012L-M

EC9-1920-1012L-L

EC9-2000-1012L-M

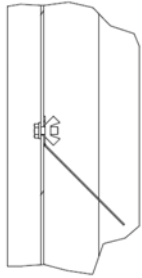
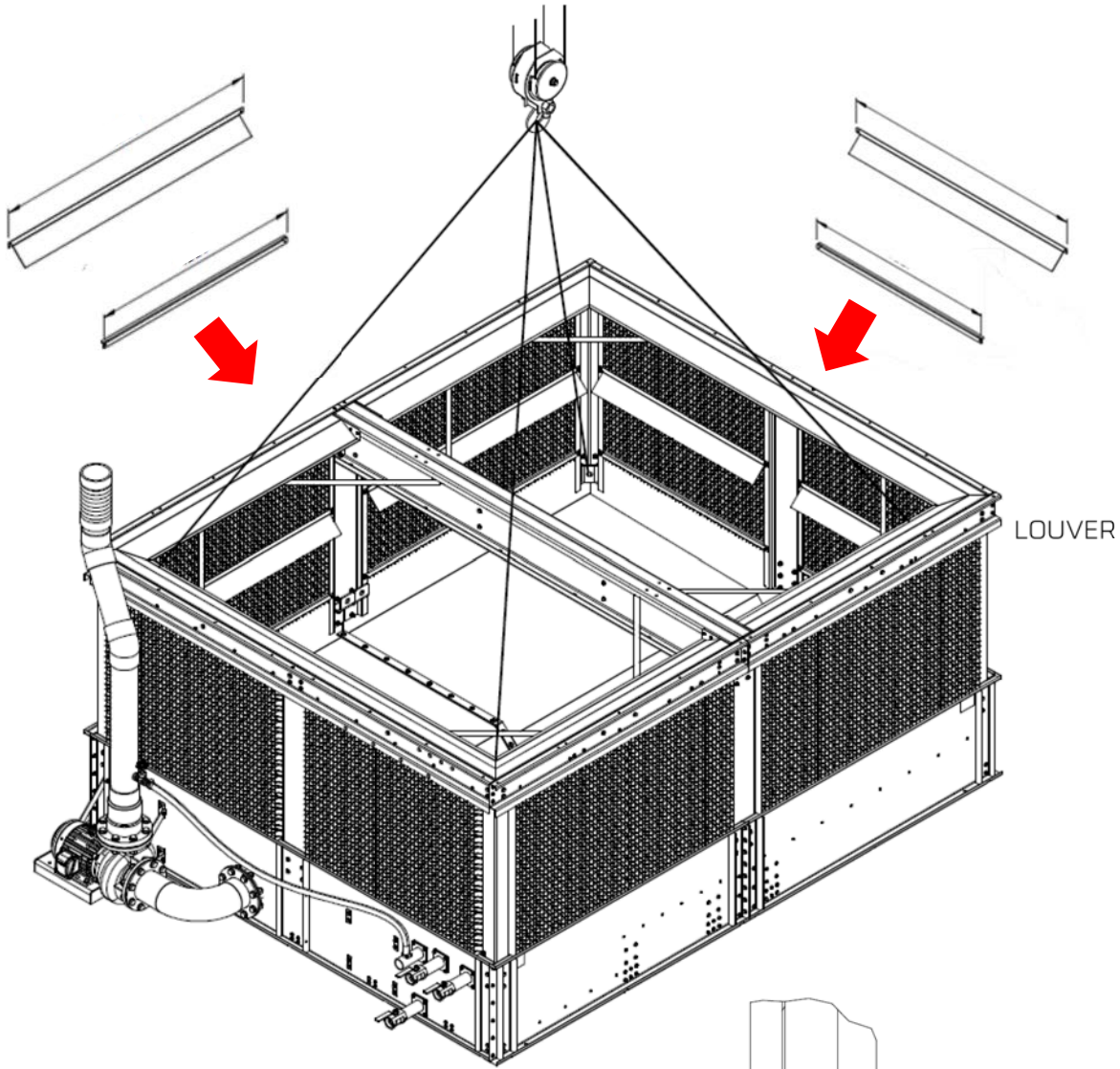
EC9-2080-1012L-L



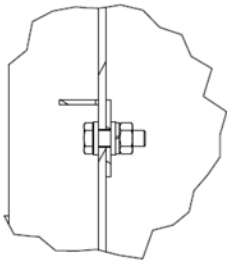


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
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N4	OVER FLOW	1	2"	BSPT(M)	-
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N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

Step 1 : Move Assembled Basin to Position And Water Deflect Assembly

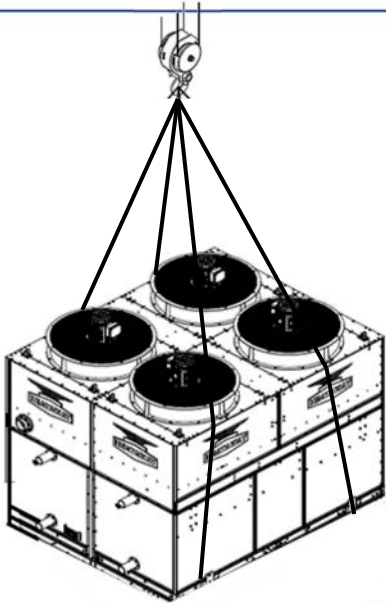


HEX BOLT
M8x1.25x20L
WING NUT M8
WASHER M8

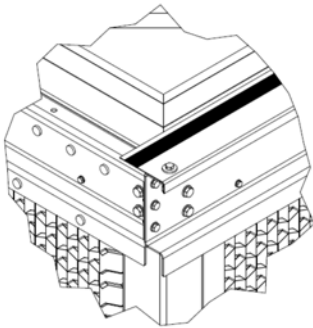


HEX BOLT
M6x1.25x20L
HEX LOCK NUT
M6x1.25
WASHER M6
SPRING WASHER M6

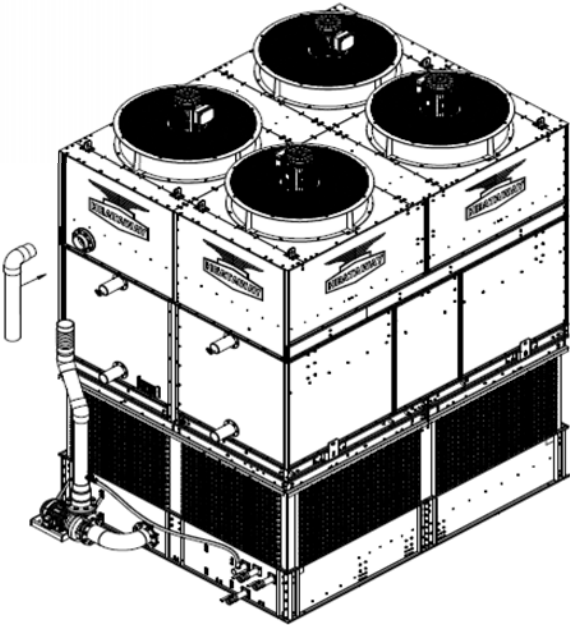
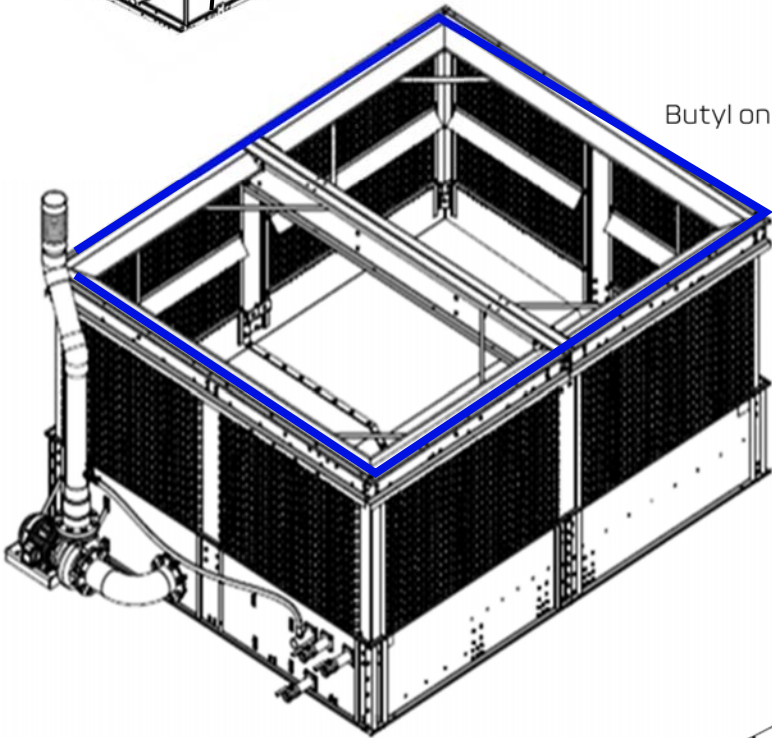
TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0



BUTYL ON SURFACE



Butyl on Surface



TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0



9th GENERATION STAINLESS STEEL EVAPORATIVE CONDENSERS

RIGGING & ASSEMBLY INSTRUCTION

Footprint

10' X 18'

Model

EC9-2250-1018L-S

EC9-2520-1018L-M

EC9-2550-1018L-S

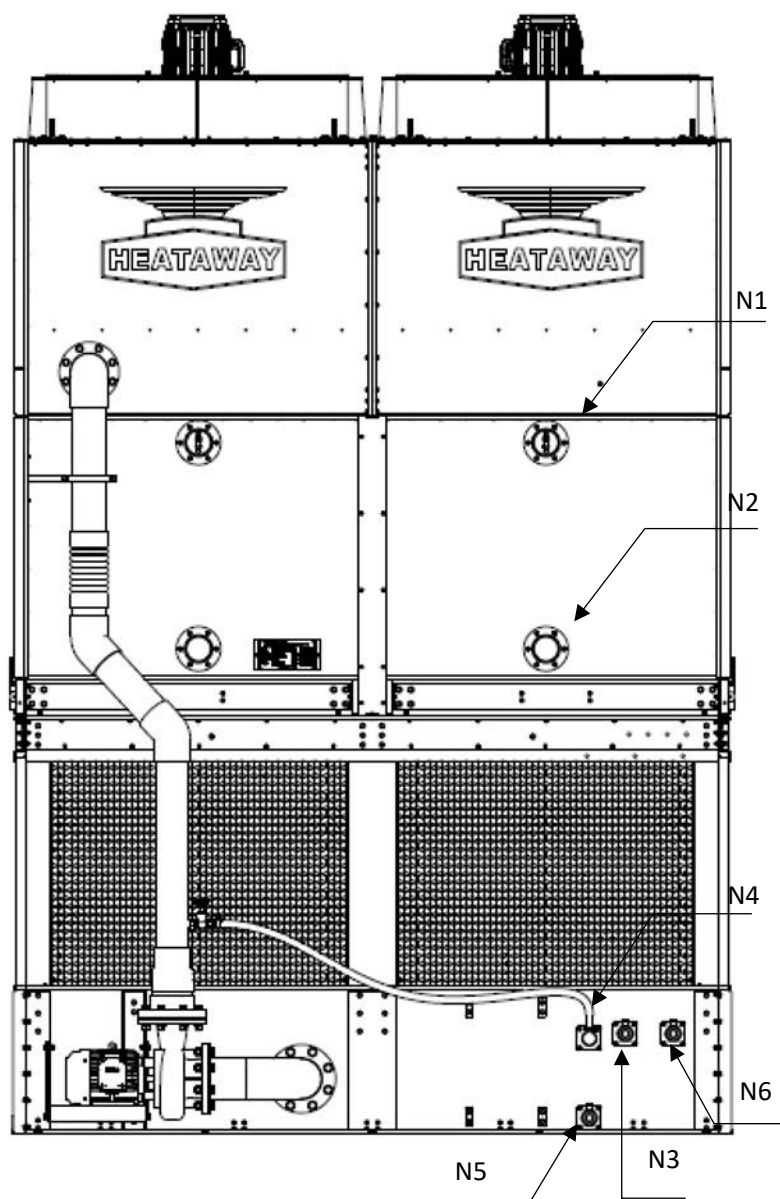
EC9-2860-1018L-M

EC9-2990-1018L-L

EC9-3120-1018L-M

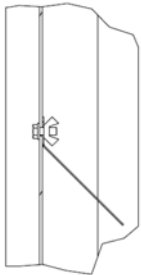
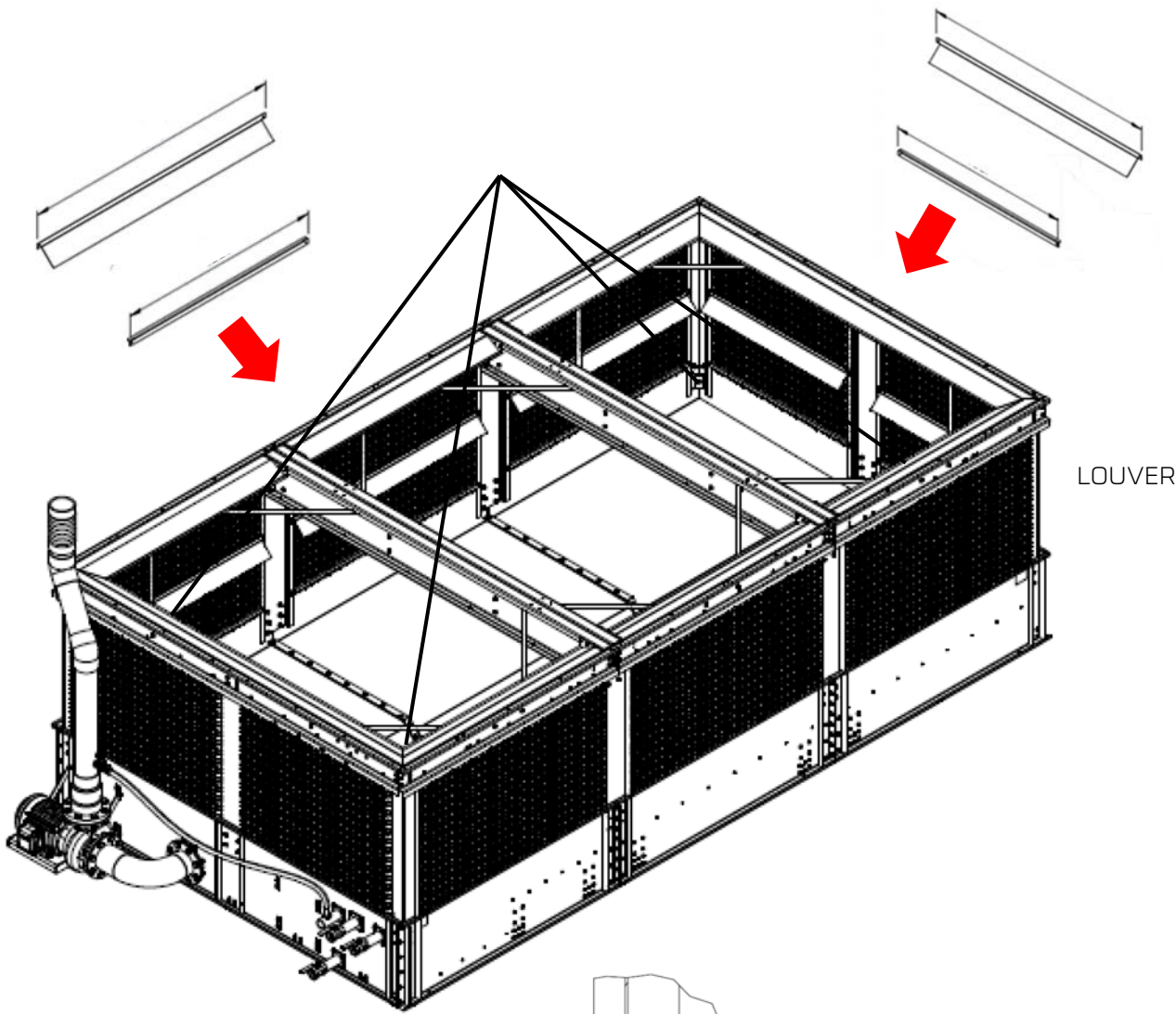
EC9-3250-1018L-L



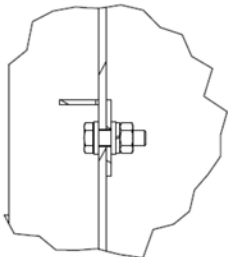


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

Step 1 : Move Assembled Basin to Position And Water Deflect Assembly



HEX BOLT
M8x1.25x20L
WING NUT M8
WASHER M8

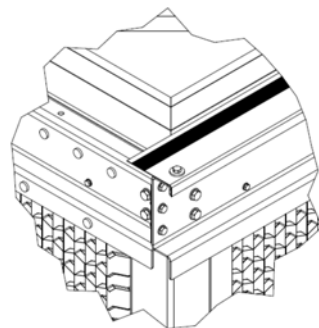


HEX BOLT
M6x1.25x20L
HEX LOCK NUT
M6x1.25
WASHER M6
SPRING WASHER M6

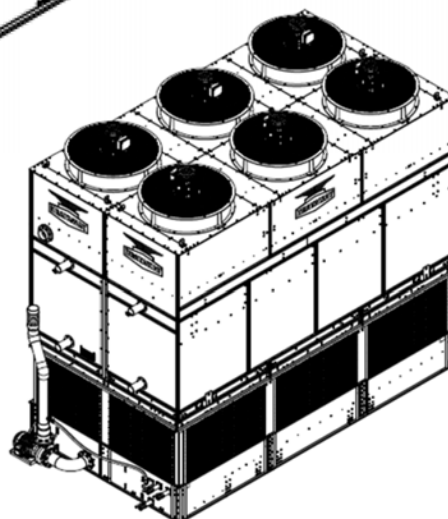
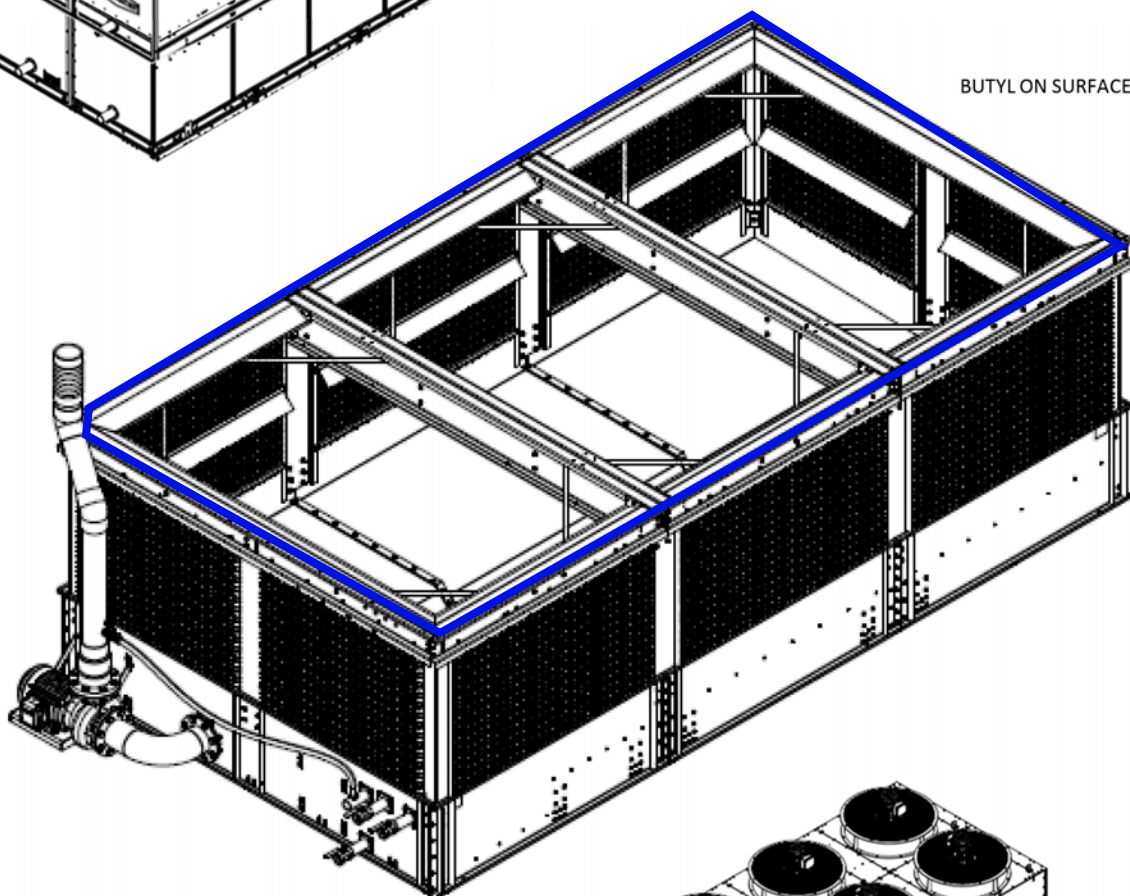
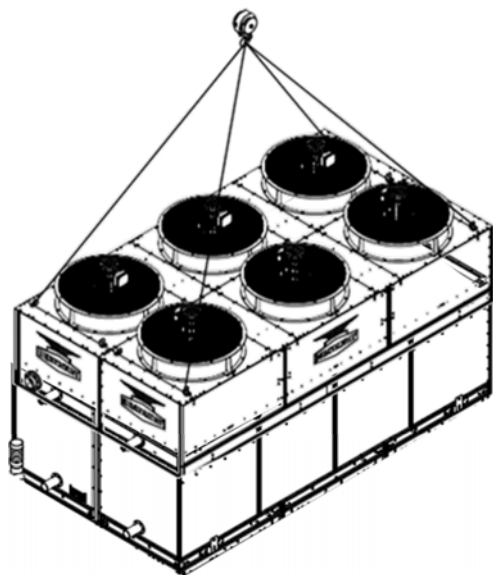
TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0

>> Install FAN Section

BUTYL ON SURFACE



BUTYL ON SURFACE



TIGHTENING TORQUE (A2-70)

M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0



9th GENERATION STAINLESS STEEL EVAPORATIVE CONDENSERS

RIGGING & ASSEMBLY INSTRUCTION

Footprint

12' X 12'

Model

EC9-1650-1212L-S

EC9-1890-1212L-M

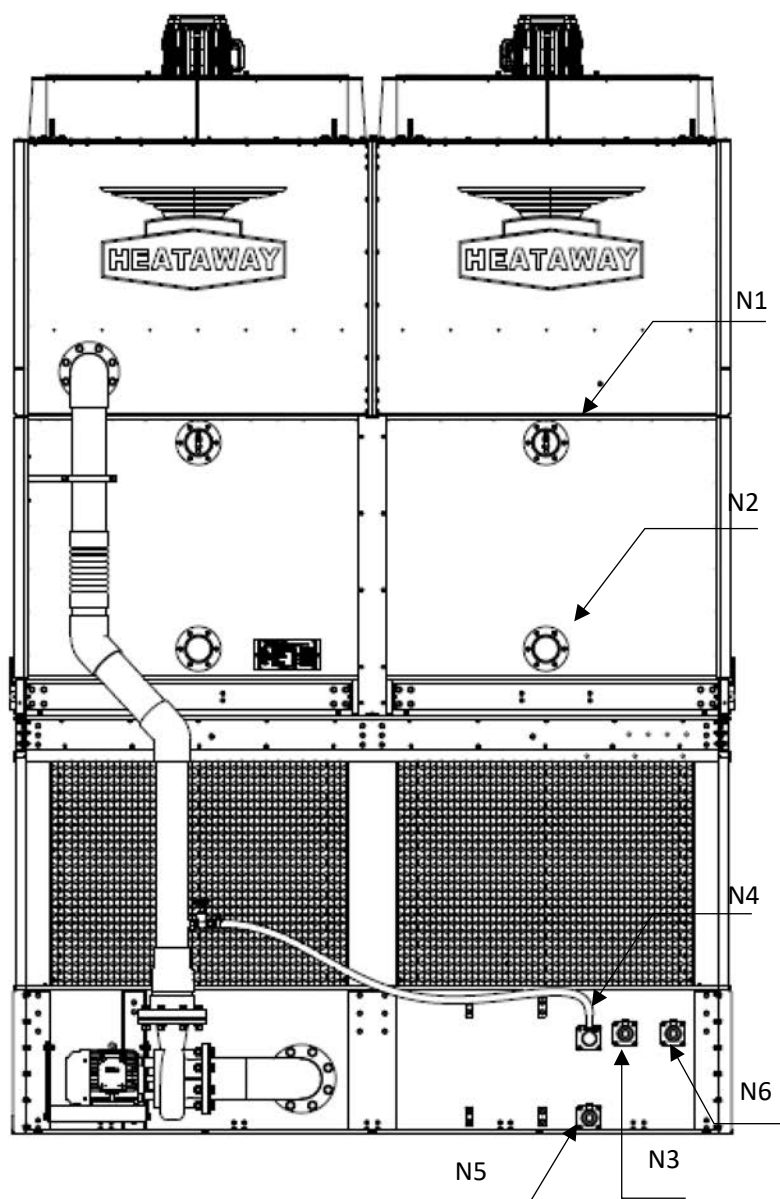
EC9-1980-1212L-L

EC9-2150-1212L-M

EC9-2350-1212L-M

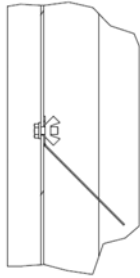
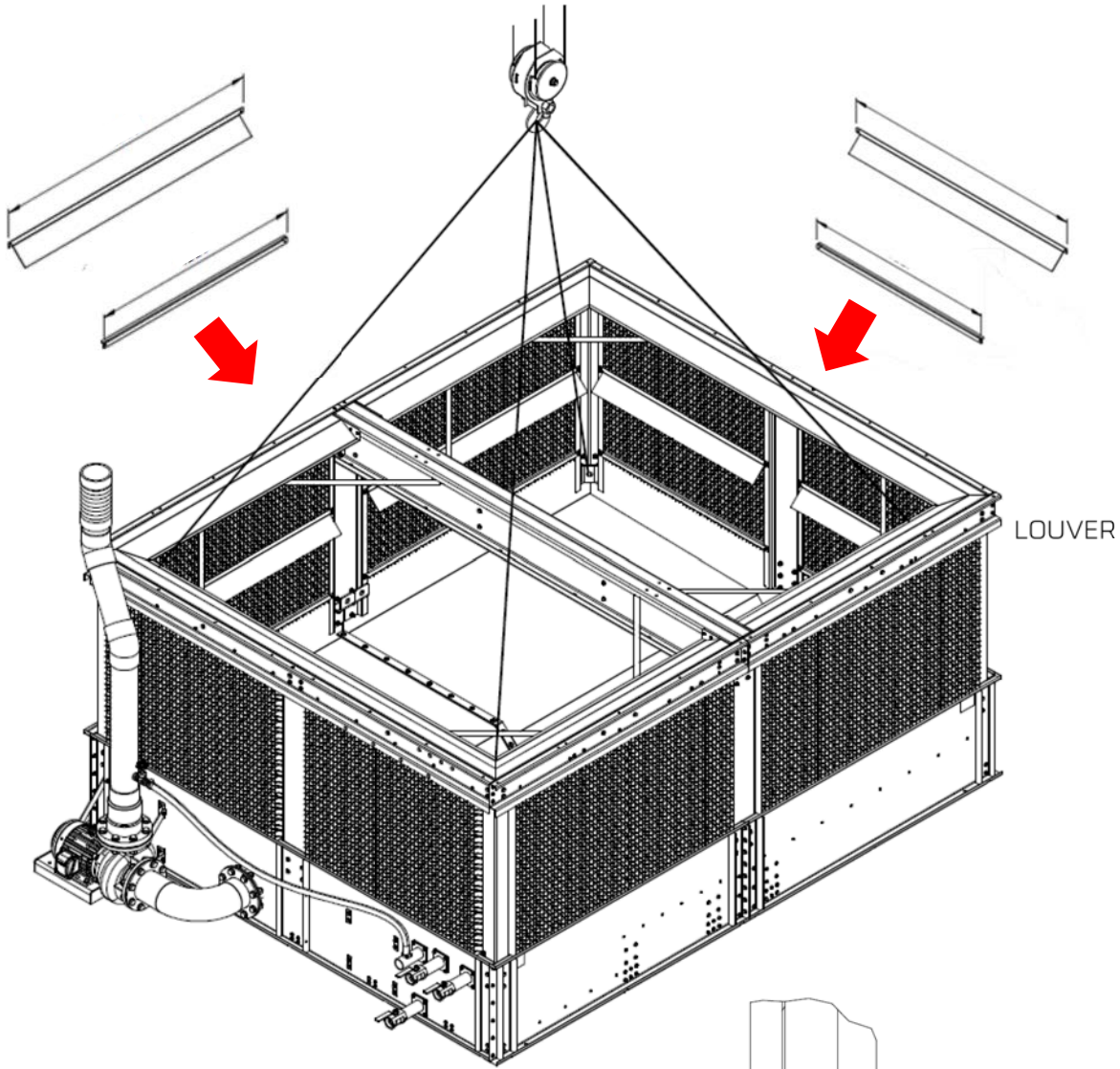
EC9-2460-1212L-L



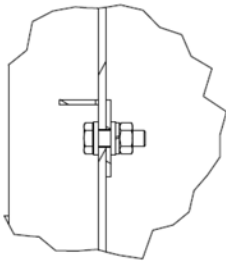


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

Step 1 : Move Assembled Basin to Position And Water Deflect Assembly

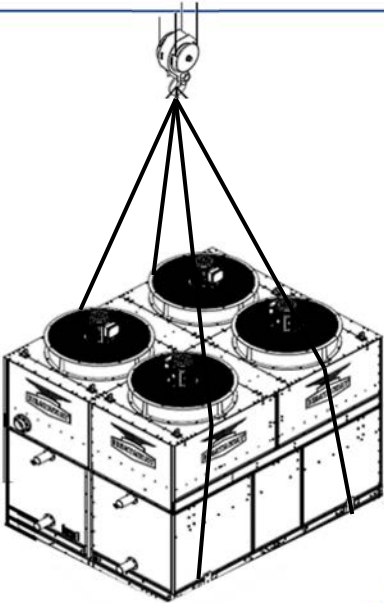


HEX BOLT
M8x1.25x20L
WING NUT M8
WASHER M8

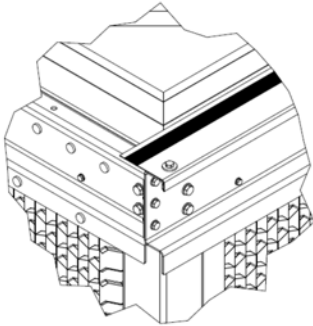


HEX BOLT
M6x1.25x20L
HEX LOCK NUT
M6x1.25
WASHER M6
SPRING WASHER M6

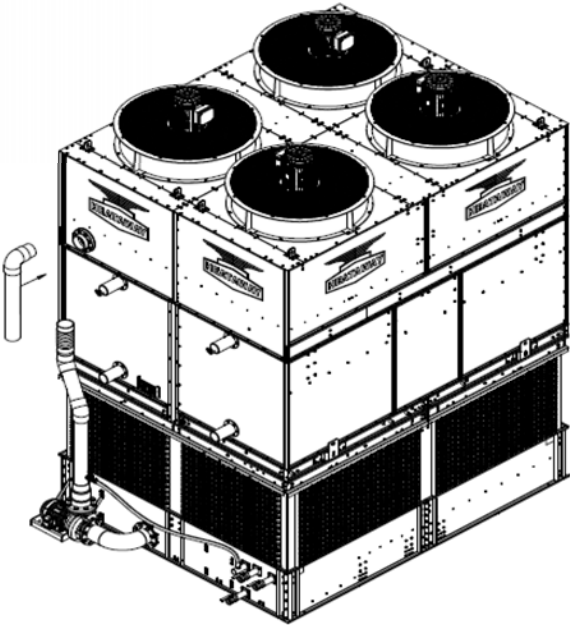
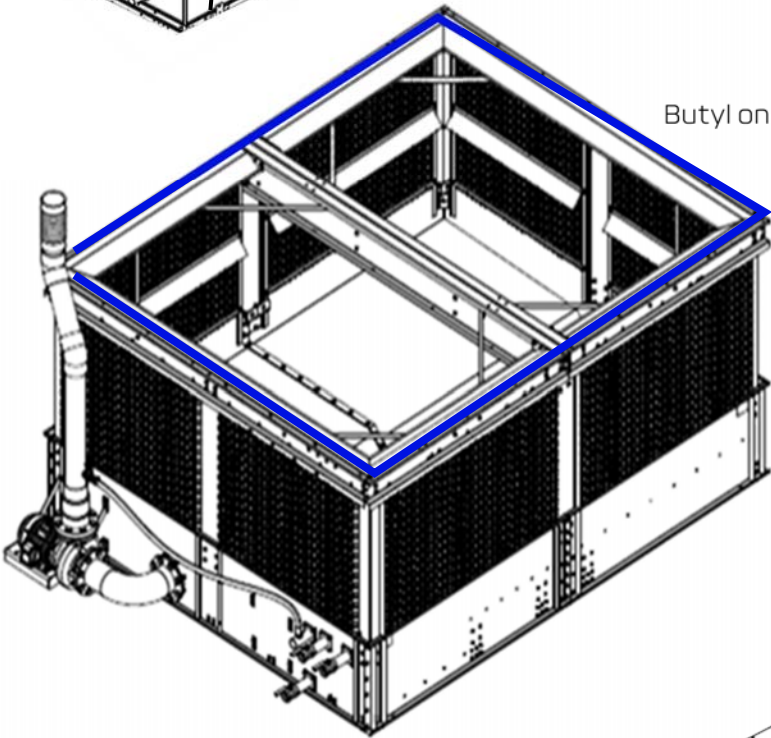
TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0



BUTYL ON SURFACE



Butyl on Surface



TIGHTENING TORQUE (A2-70)

M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0



9th GENERATION STAINLESS STEEL EVAPORATIVE CONDENSERS

RIGGING & ASSEMBLY INSTRUCTION

Footprint

12' X 18'

Model

EC9-2600-1218L-S

EC9-2950-1218L-S

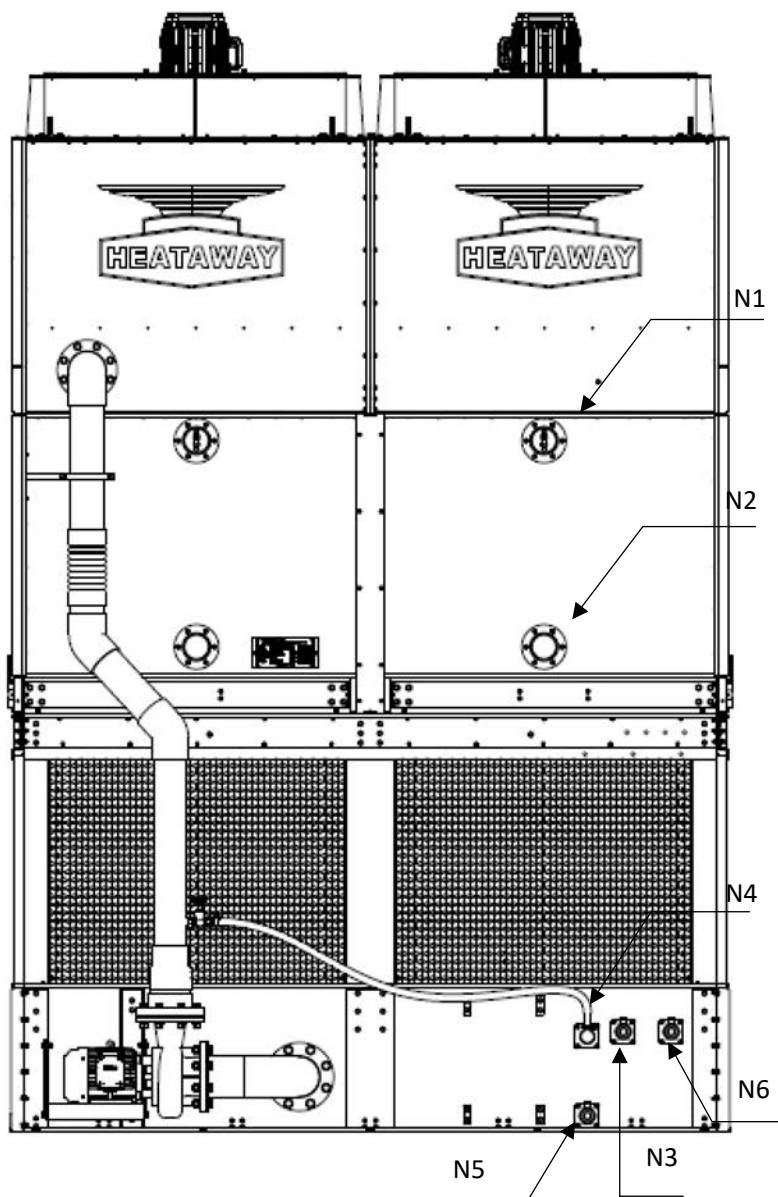
EC9-3010-1218L-M

EC9-3400-1218L-M

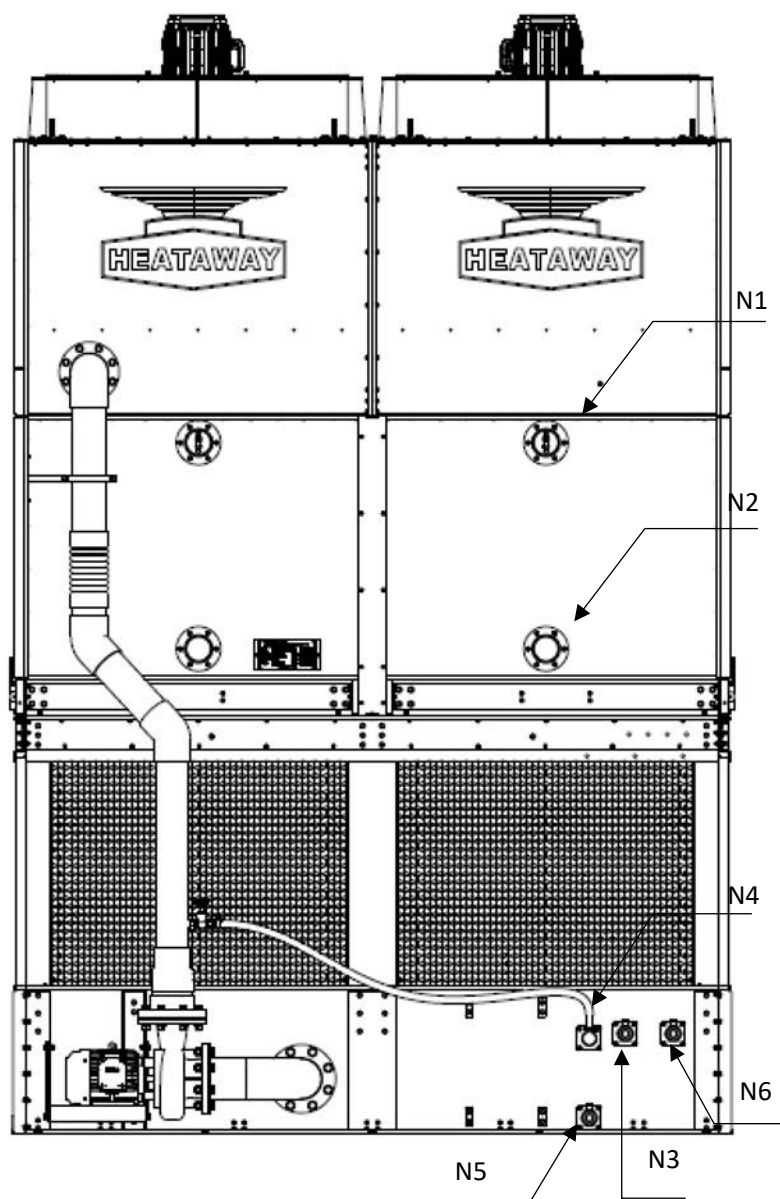
EC9-3730-1218L-M

EC9-3900-1218L-L



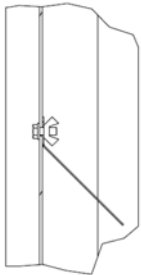
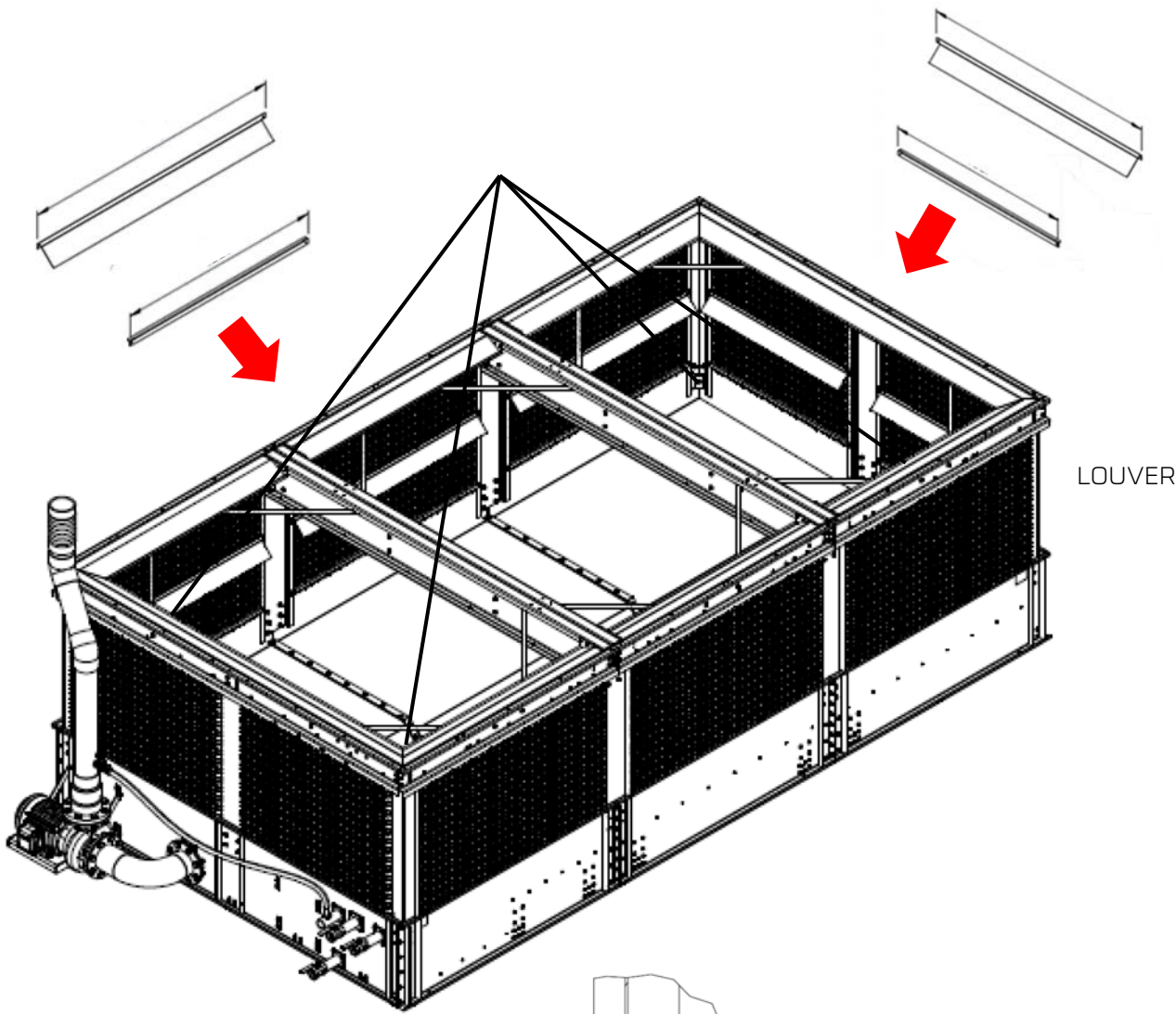


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

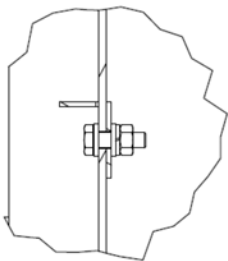


PIPING CONNECTION					
MARK	DESCRIPTION	Q'TY	SIZE	THREAD	VALVE
N1	REFRIGERANT INLET	2	4"	-	-
N2	REFRIGERANT OUTLET	2	4"	-	-
N3	MAKE UP WATER	1	2"	BSPT(F)	BALL VALVE
N4	OVER FLOW	1	2"	BSPT(M)	-
N5	DRAIN	1	2"	BSPT(F)	BALL VALVE
N6	QUICK REFILL	1	2"	BSPT(F)	BALL VALVE

Step 1 : Move Assembled Basin to Position And Water Deflect Assembly



HEX BOLT
M8x1.25x20L
WING NUT M8
WASHER M8

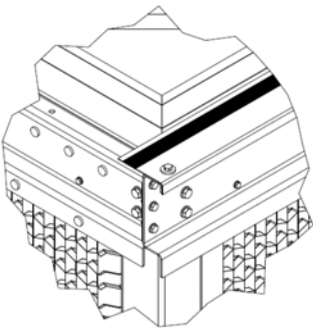


HEX BOLT
M6x1.25x20L
HEX LOCK NUT
M6x1.25
WASHER M6
SPRING WASHER M6

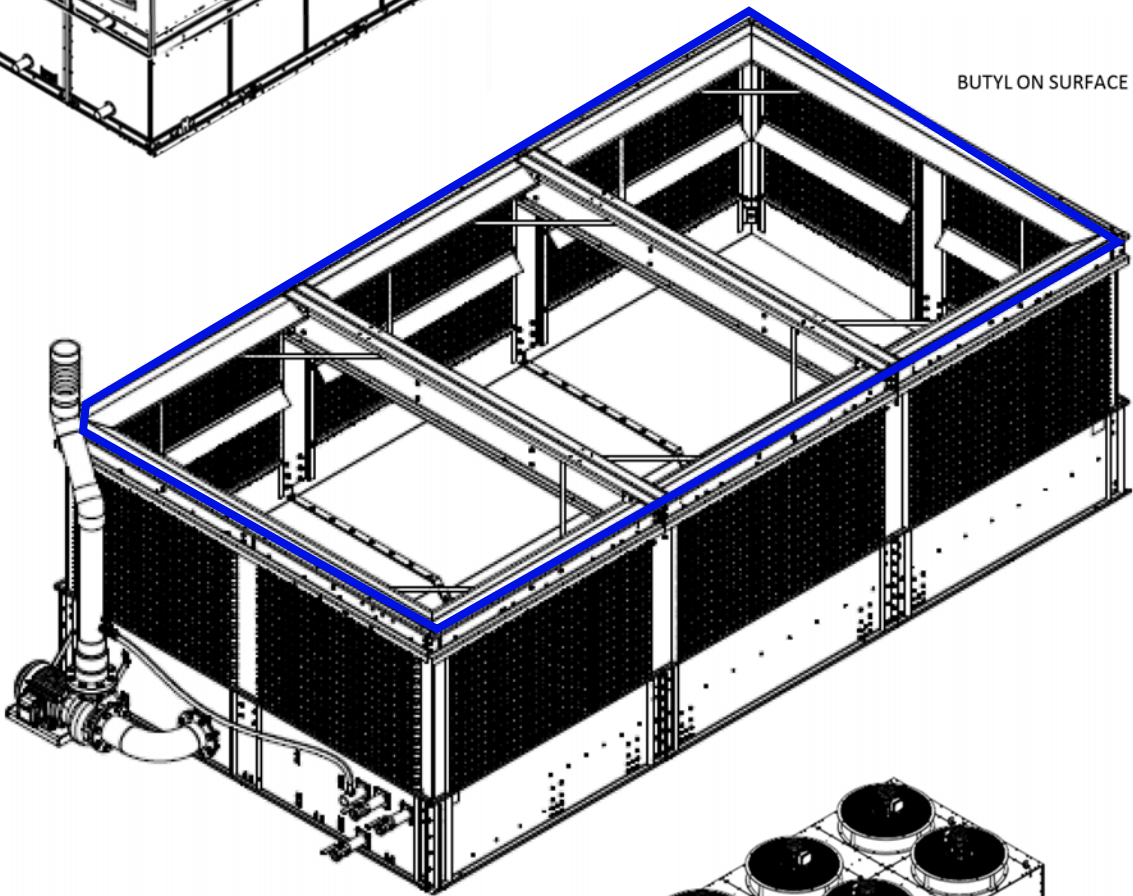
TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0

>> Install FAN Section

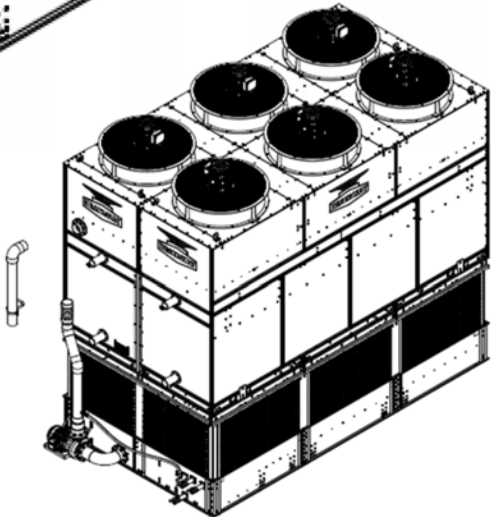
BUTYL ON SURFACE



BUTYL ON SURFACE



TIGHTENING TORQUE (A2-70)	
M	TORQUE (Nm)
6	7.0
8	17.0
10	33.0
12	57.0
16	140.0





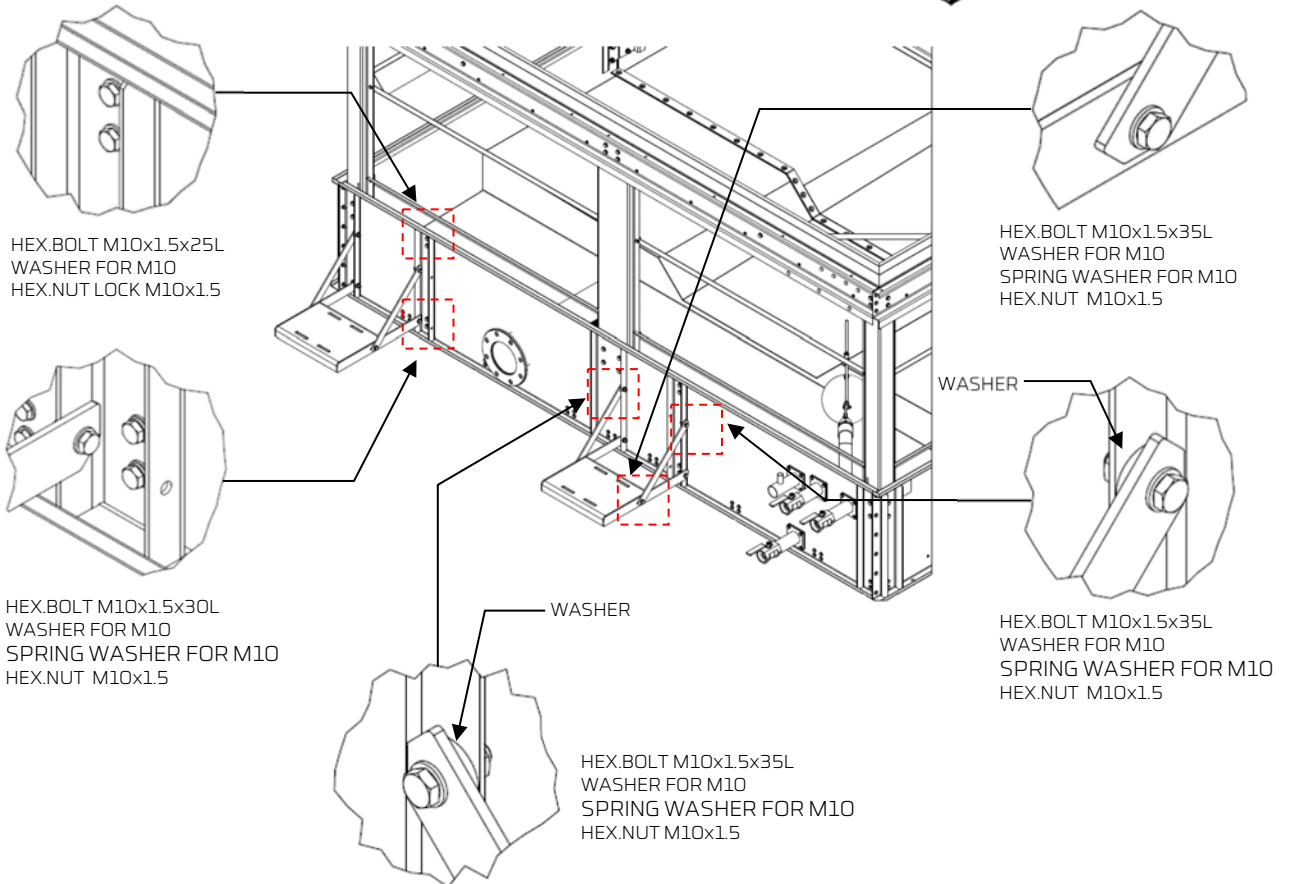
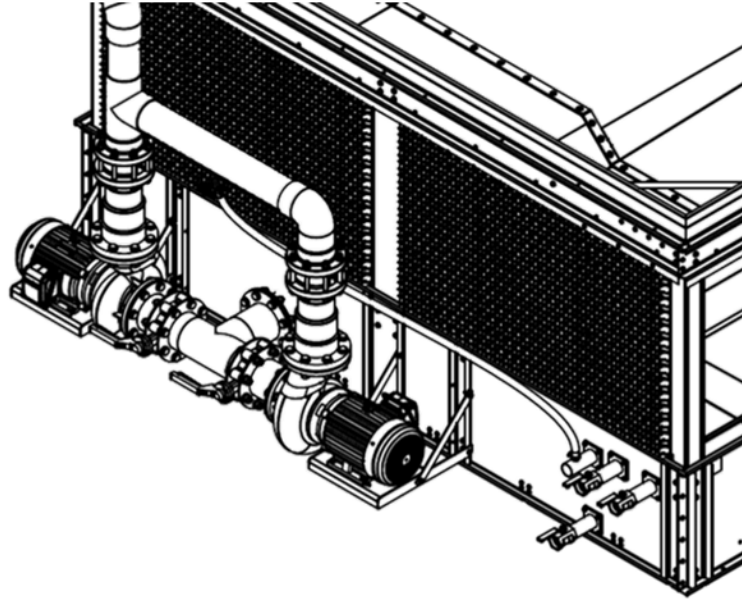
BRAND-NEW
9th GENERATION

RIGGING & ASSEMBLY INSTRUCTION

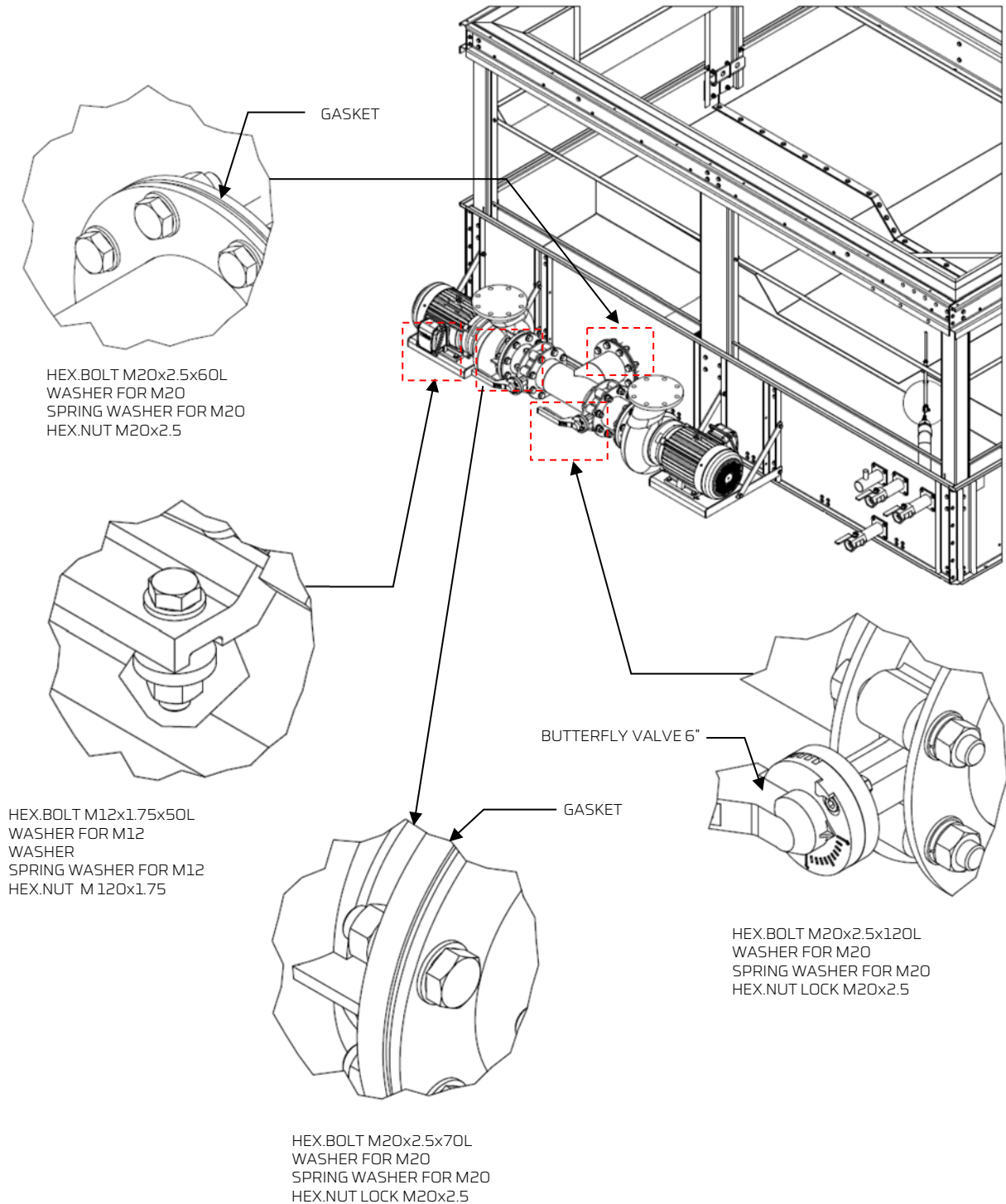
ADDITIONAL EQUIPMENT



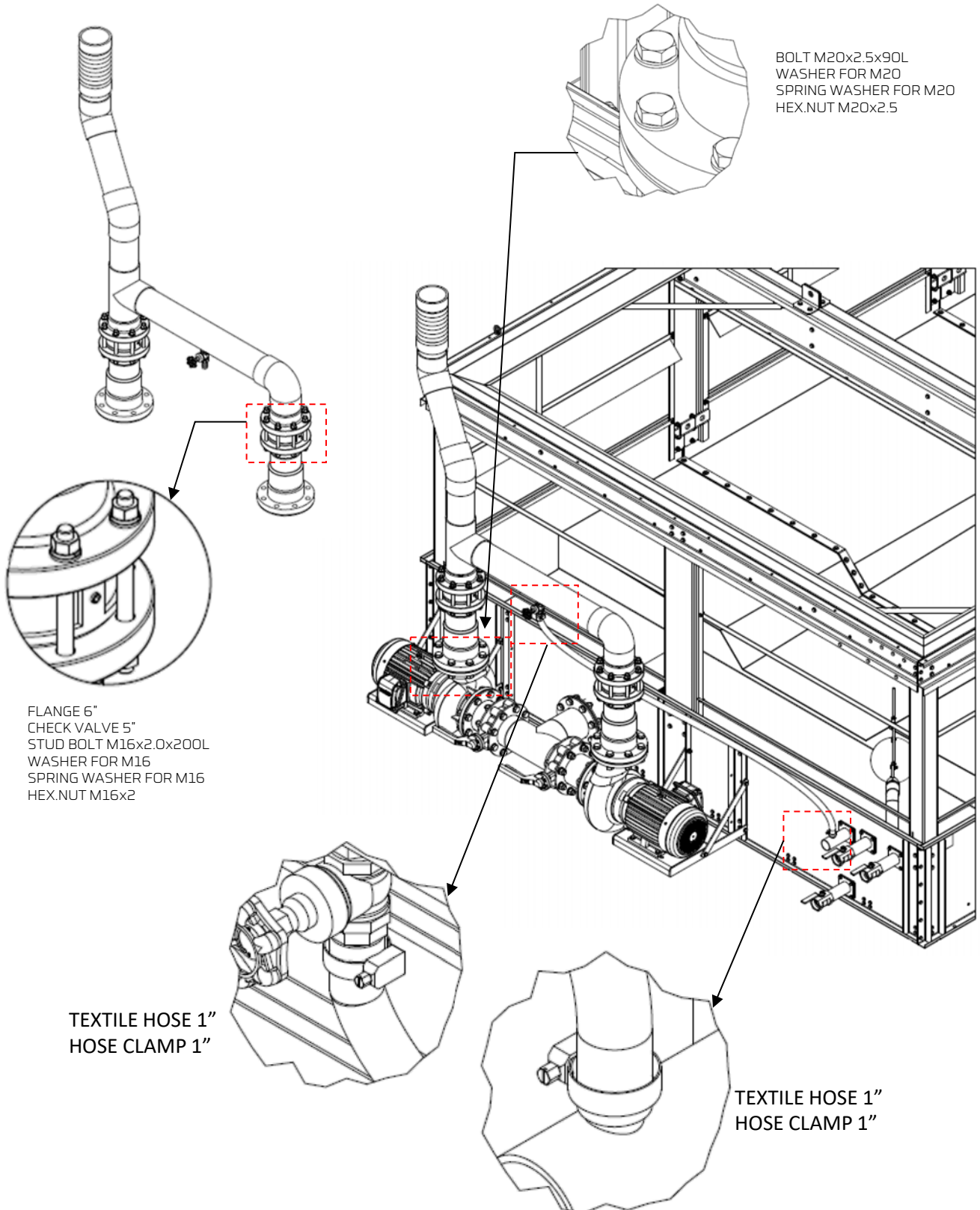
► Step 1: Start Assembly water pump base

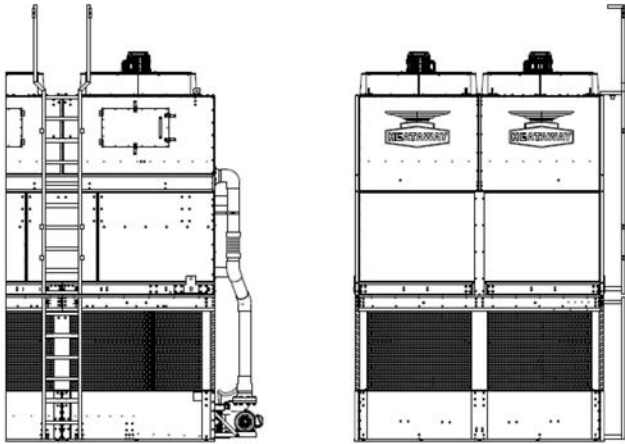


► Step 2 : Assembly water pump and Suction Pump pipe

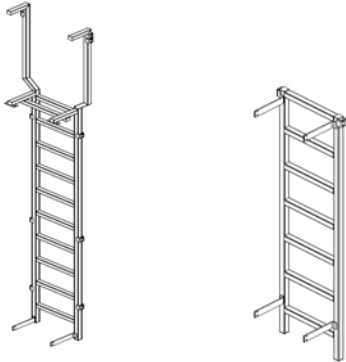


► Step 3 : Assembly Lower pump pipe



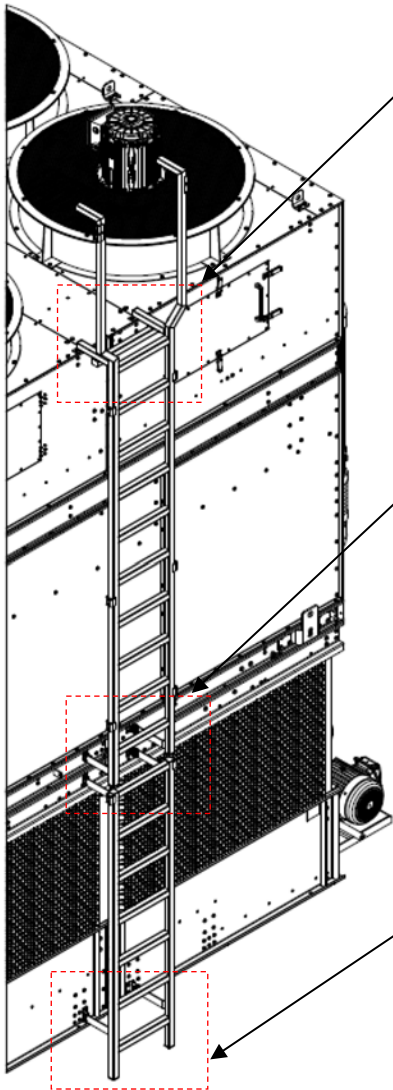


- 1. Lower Ladder 1 Unit
- 2. Upper Ladder 1 Unit

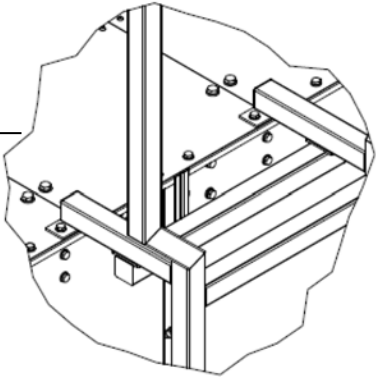


Upper Ladder Lower Ladder

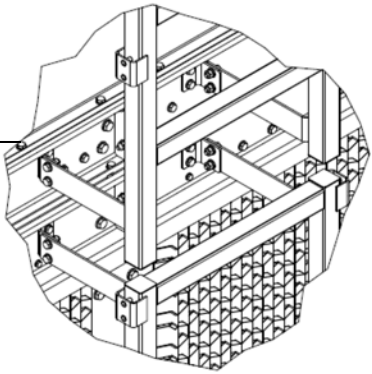
➤ Step 1: Start Assembly from Lower Ladder



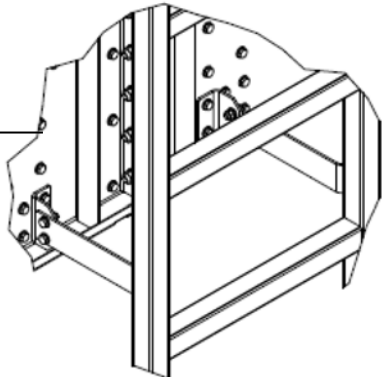
HEX.BOLT M8x1.25x25L
SPRING WASHER FOR M8
WASHER FOR M8
HEX.NUT M8x1.25

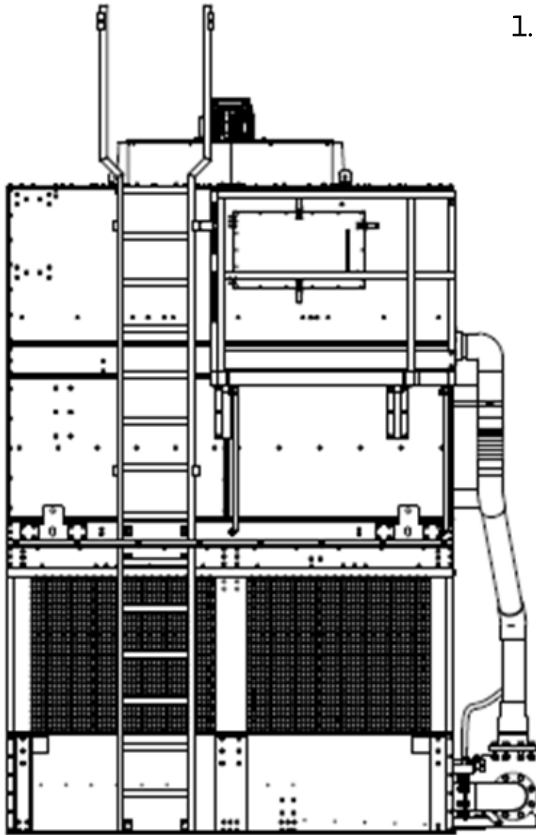


HEX.BOLT M8x1.25x25L
SPRING WASHER FOR M8
WASHER FOR M8
HEX.NUT M8x1.25



HEX.BOLT M8x1.25x25L
SPRING WASHER FOR M8
WASHER FOR M8
HEX.NUT M8x1.25



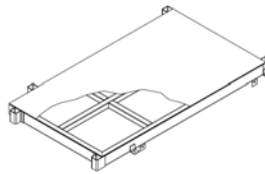


1. Platform A

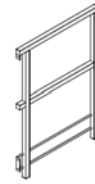
- Platform Floor A
- Handrail A-1
- Handrail A-2
- Handrail A-3
- Beam support Platform

1 Set

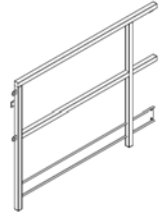
- 1 Unit
- 1 Unit
- 1 Unit
- 1 Unit
- 2 Units



Platform Floor
A



Handrail A-
1



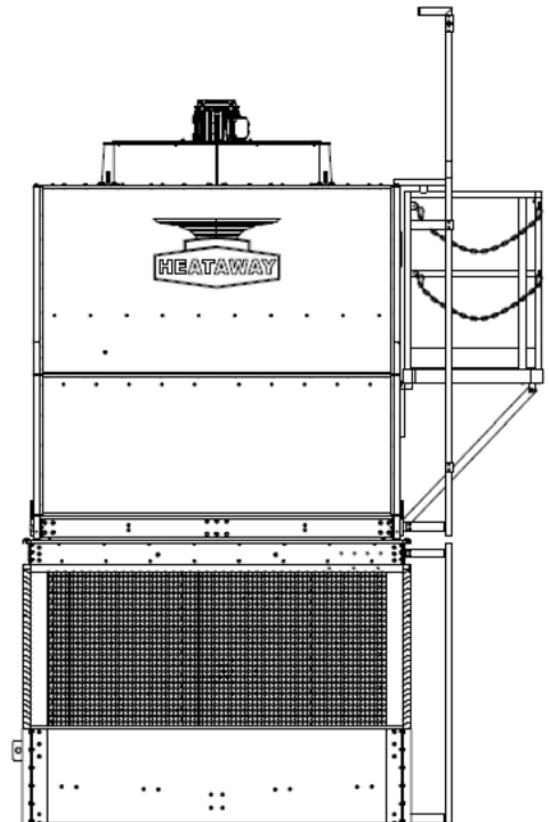
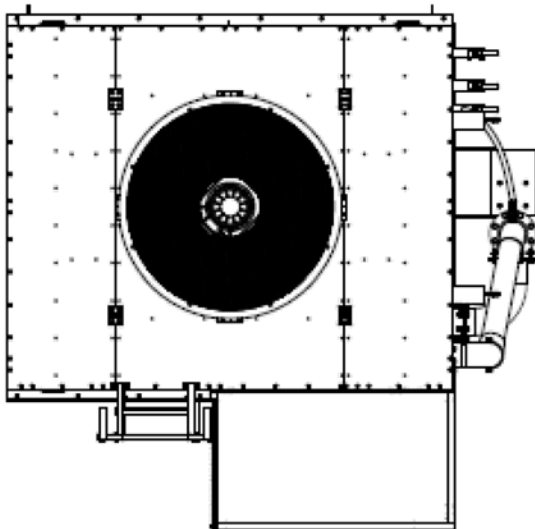
Handrail A-2



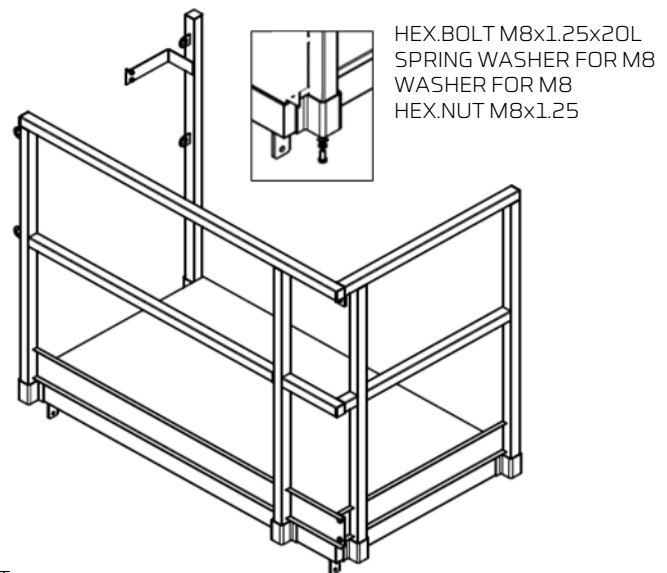
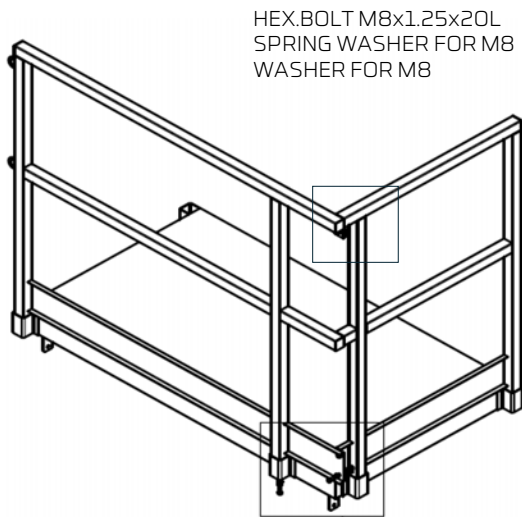
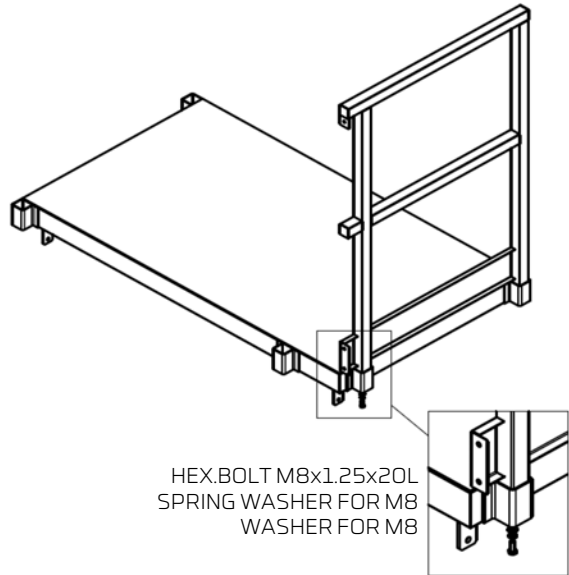
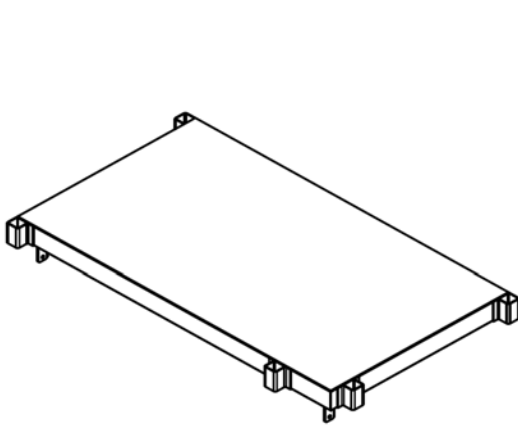
Handrail A-3



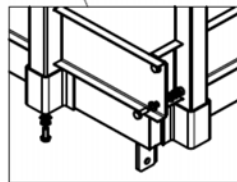
Beam support Platform



► Step 1: Start Assembly from Platform A

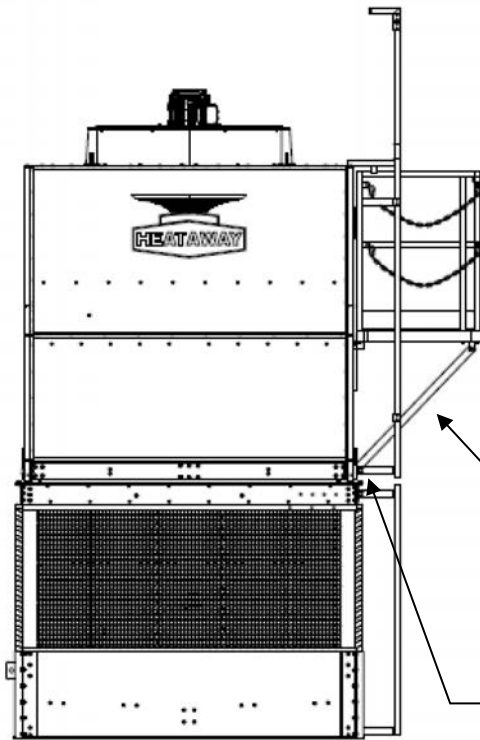


HEX.BOLT
M8x1.25x20L
SPRING WASHER
FOR M8
WASHER FOR M8
HEX.NUT M8x1.25



HEX.BOLT
M8x1.25x20L
SPRING WASHER
FOR M8
WASHER FOR M8
HEX.NUT M8x1.25

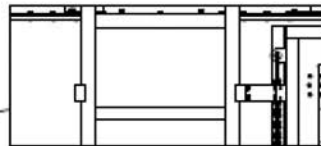
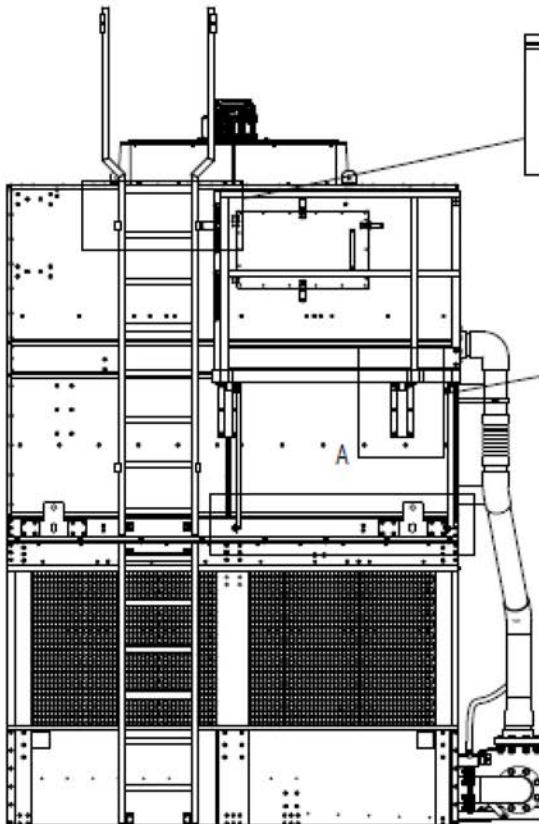
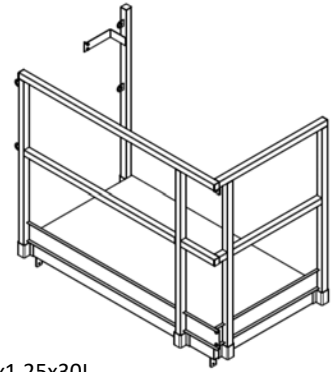
► Step 2 : Install Platform A



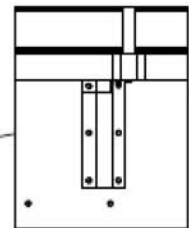
HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

Beam support Platform

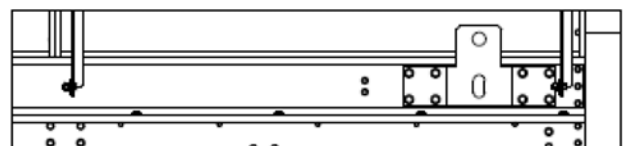
HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25



HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

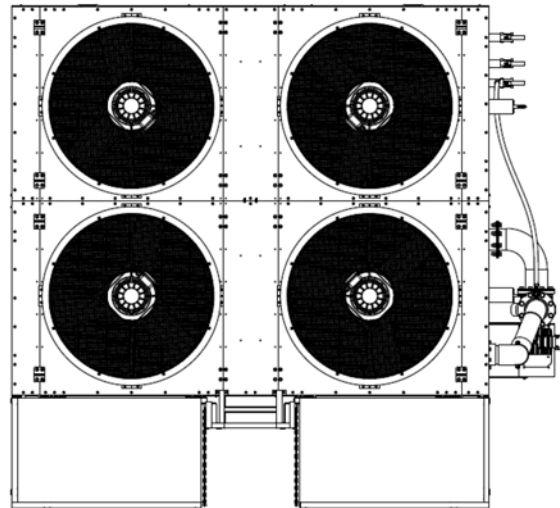
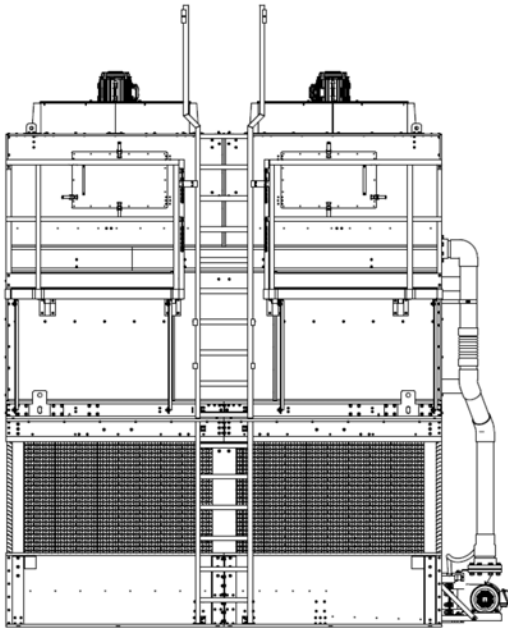


HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25



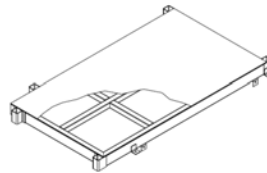
HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

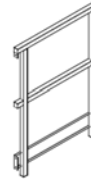


1. Platform A

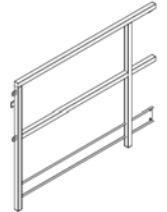
- | | |
|-------------------------|---------|
| - Platform Floor A | 1 Unit |
| - Handrail A-1 | 1 Unit |
| - Handrail A-2 | 1 Unit |
| - Handrail A-3 | 1 Unit |
| - Beam support Platform | 2 Units |



Platform Floor A



Handrail A-1



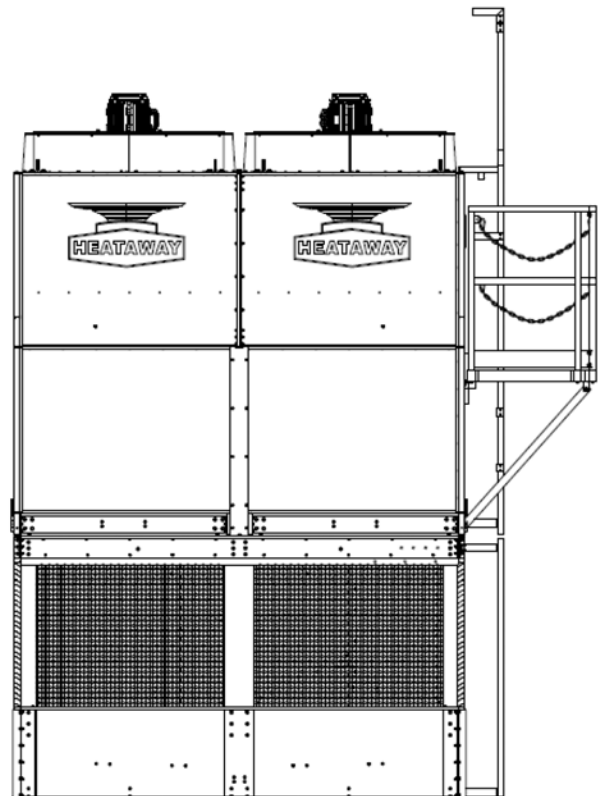
Handrail A-2



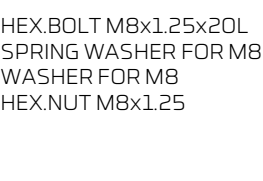
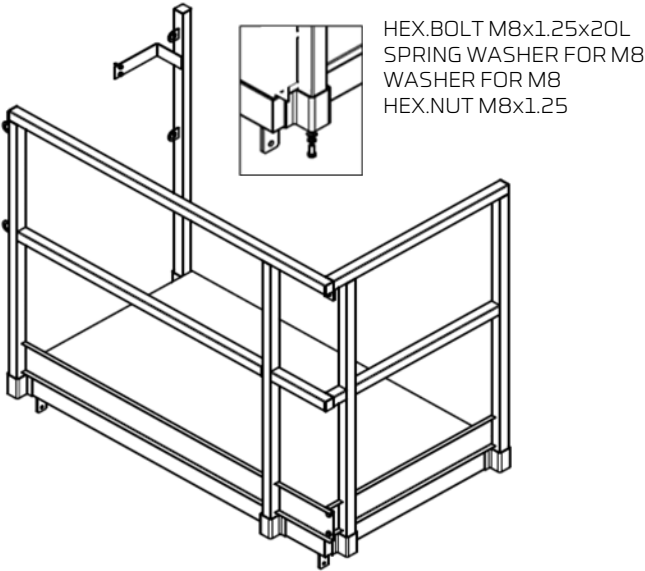
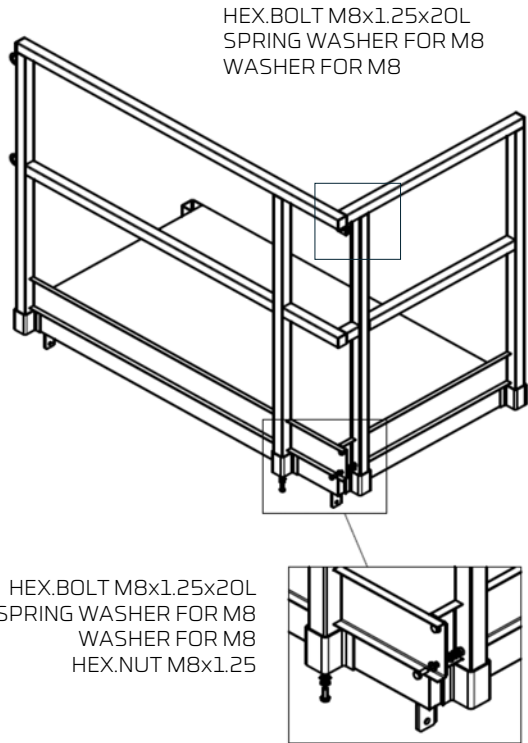
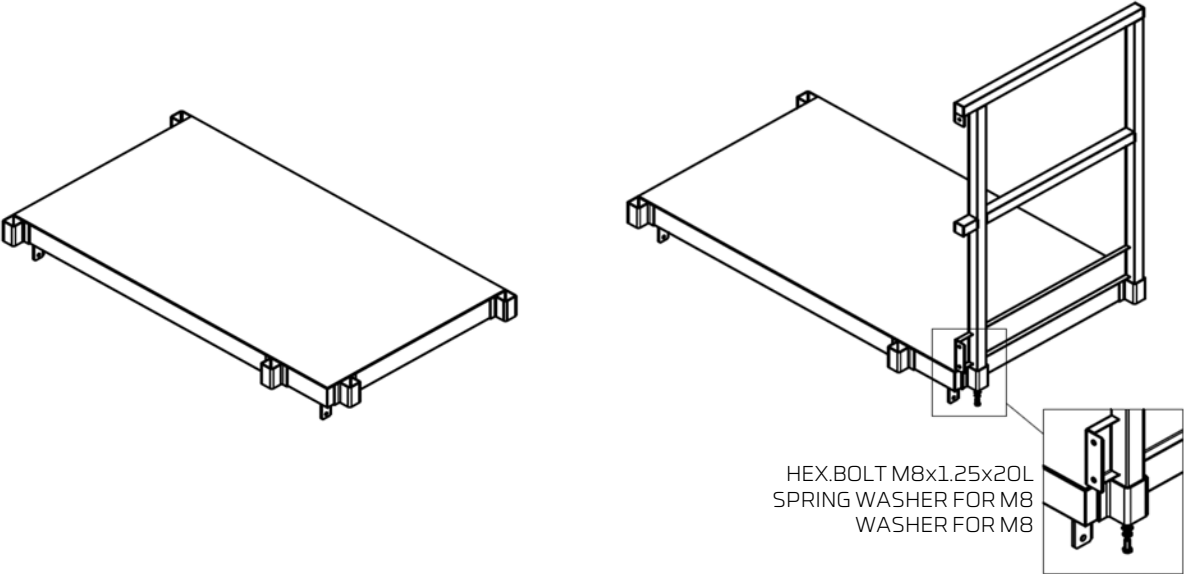
Handrail A-3



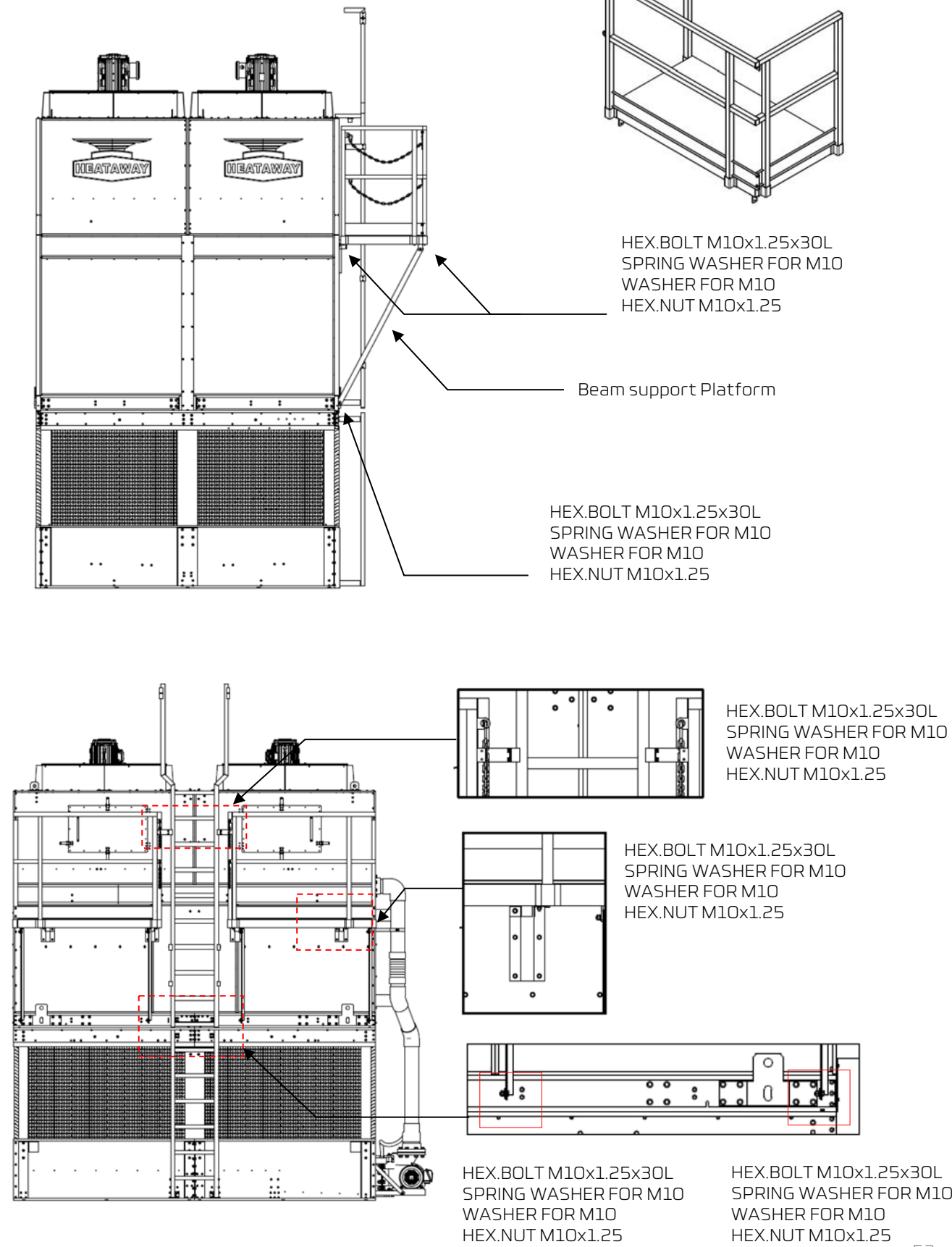
Beam support Platform

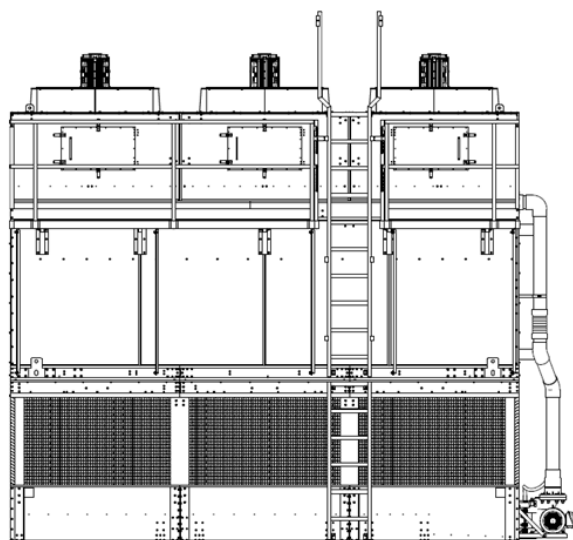


➤ Step 1: Start Assembly from Platform A



➤ Step 1: Start Assembly from Platform A



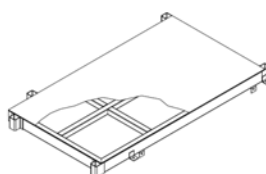


1. Platform A

- Platform Floor A
- Handrail A-1
- Handrail A-2
- Handrail A-3
- Beam support Platform

1 Set

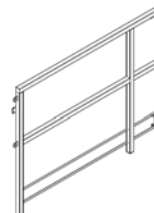
- 1 Unit
- 1 Unit
- 1 Unit
- 1 Unit
- 2 Units



Platform Floor
A



Handrail A-
1



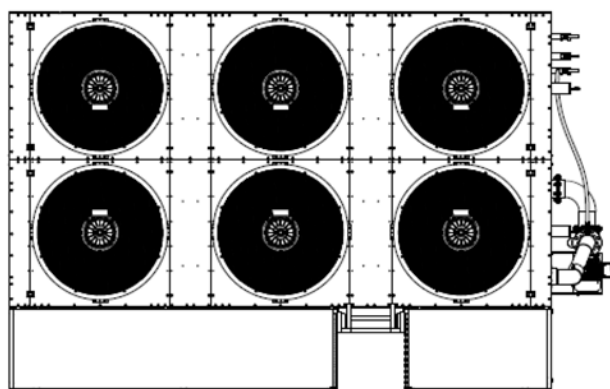
Handrail A-2



Handrail A-3



Beam support Platform

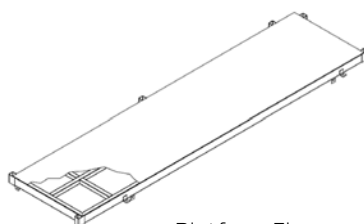


2. Platform B

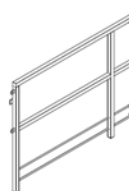
- Platform Floor B
- Handrail B-1
- Handrail B-2
- Handrail B-3
- Beam support Platform

1 Set

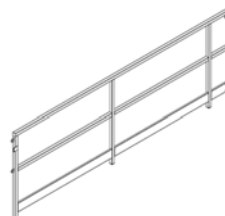
- 1 Unit
- 1 Unit
- 1 Unit
- 1 Unit
- 3 Unit



Platform Floor
B



Handrail B-
1



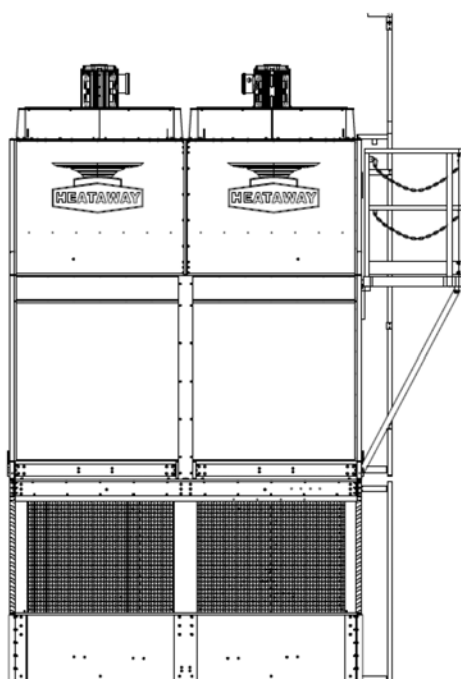
Handrail B-2



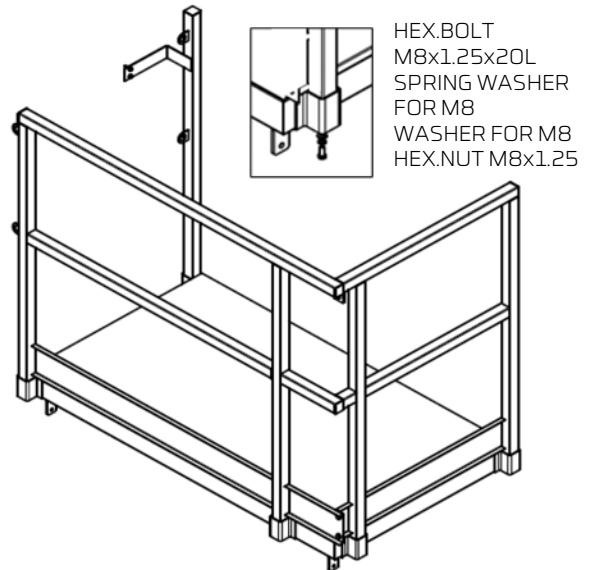
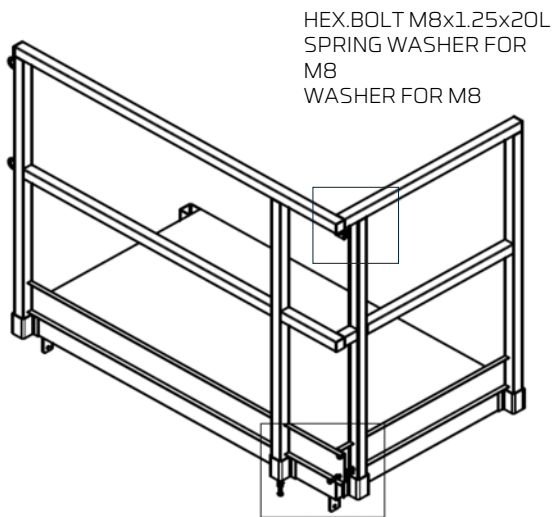
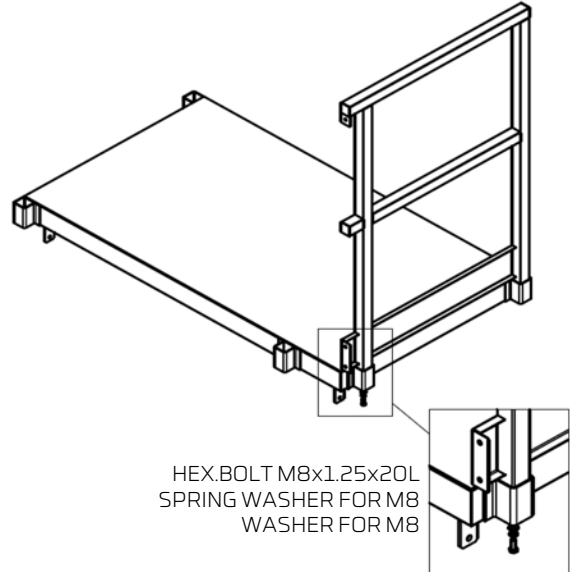
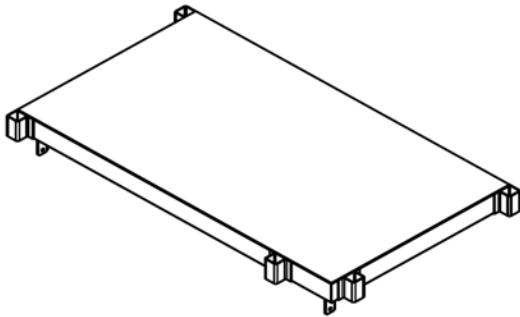
Handrail B-3



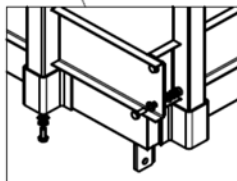
Beam support Platform



► Step 1: Start Assembly from Platform A

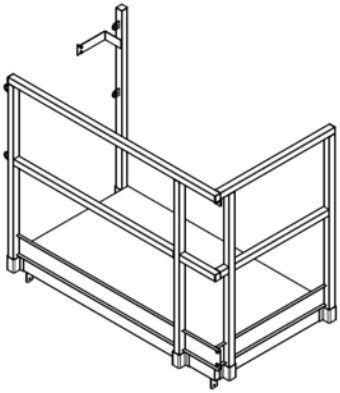
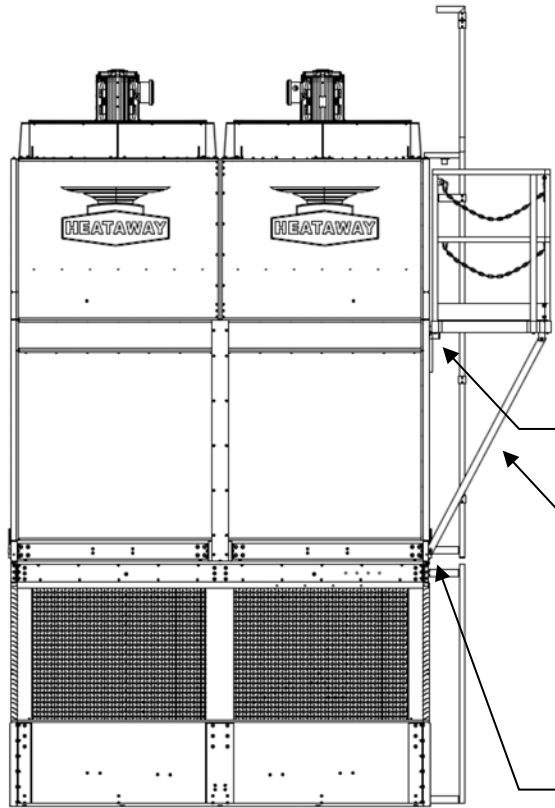


HEX.BOLT
M8x1.25x20L
SPRING WASHER
FOR M8
WASHER FOR M8
HEX.NUT M8x1.25



HEX.BOLT
M8x1.25x20L
SPRING WASHER
FOR M8
WASHER FOR M8
HEX.NUT M8x1.25

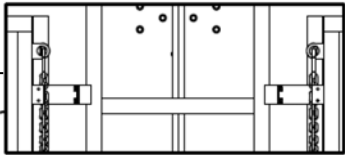
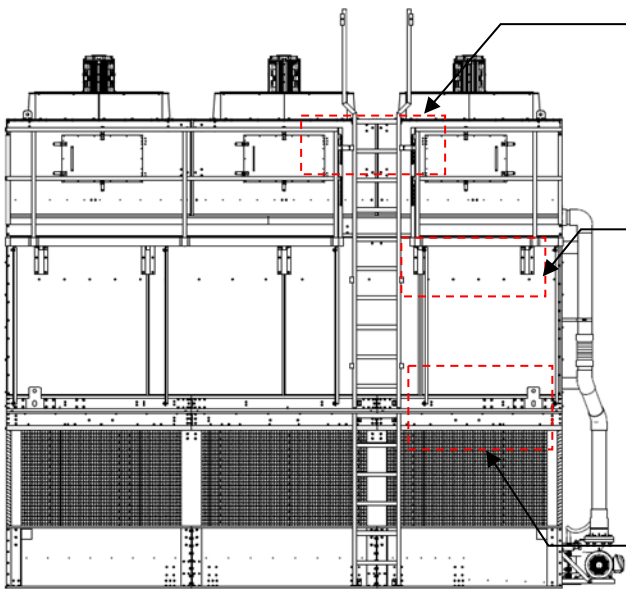
➤ Step 1: Start Assembly from Platform A



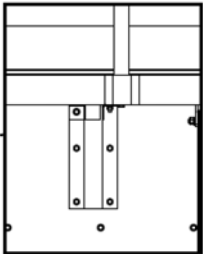
HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25

Beam support Platform

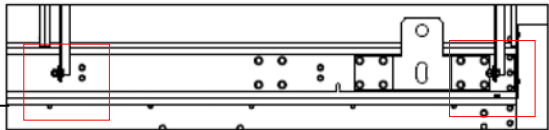
HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25



HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25



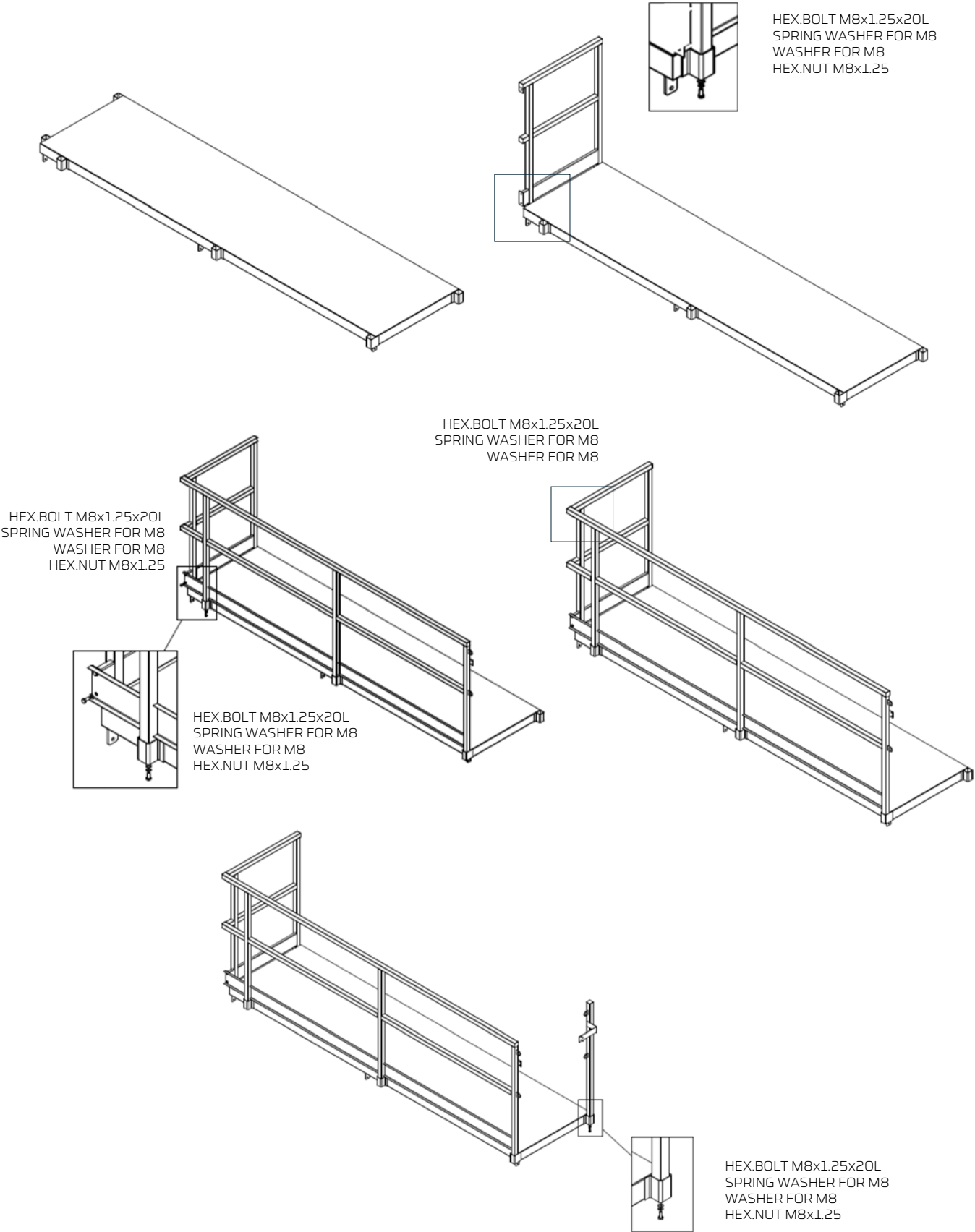
HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25



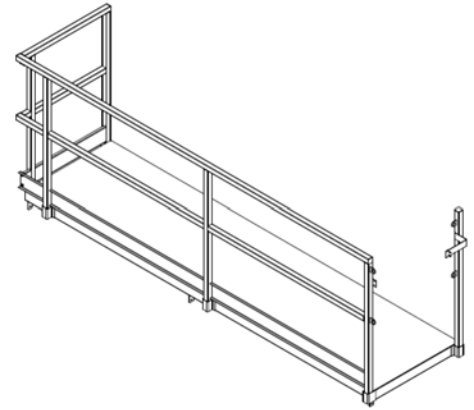
HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25

HEX.BOLT M10x1.25x30L
 SPRING WASHER FOR M10
 WASHER FOR M10
 HEX.NUT M10x1.25

➤ Step 2 : Start Assembly from Platform B



➤ Step 1: Start Assembly from Platform A

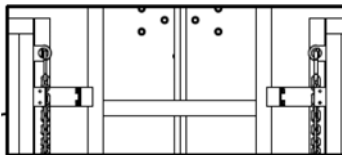


HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

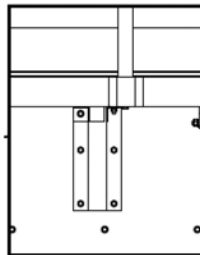
Beam support Platform

HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25

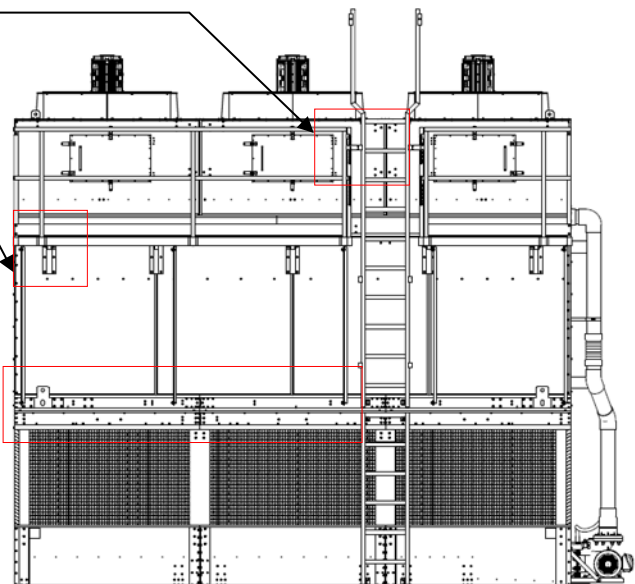
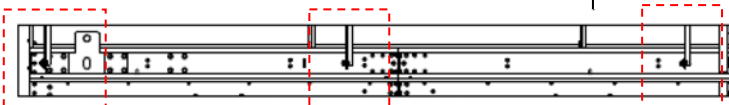
HEX.BOLT
M10x1.25x30L
SPRING WASHER
FOR M10
WASHER FOR M10
HEX.NUT M10x1.25



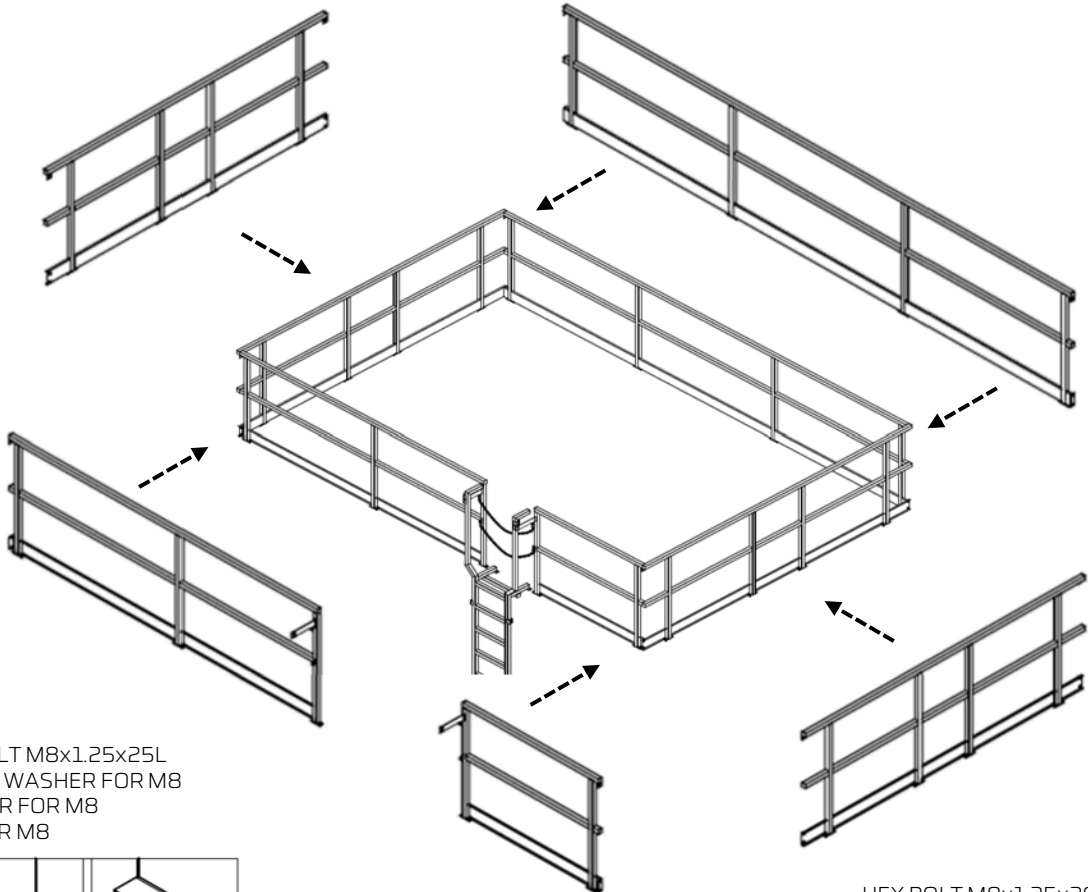
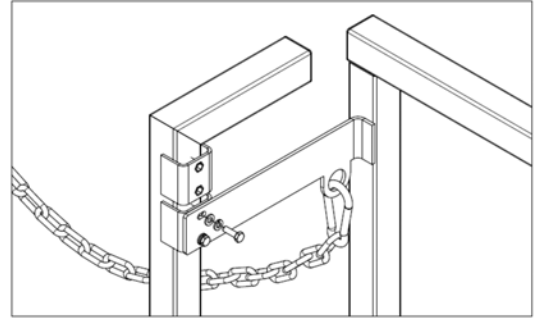
HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25



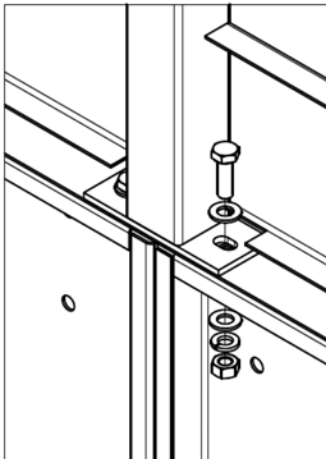
HEX.BOLT M10x1.25x30L
SPRING WASHER FOR M10
WASHER FOR M10
HEX.NUT M10x1.25



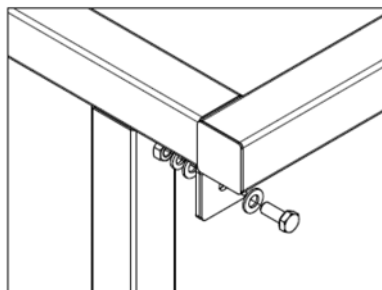
HEX.BOLT M6x1.25x20L
 SPRING WASHER FOR M6
 WASHER FOR M6
 NUT FOR M6



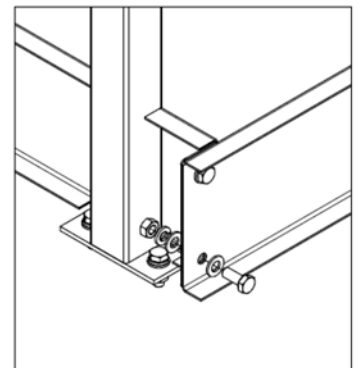
HEX.BOLT M8x1.25x25L
 SPRING WASHER FOR M8
 WASHER FOR M8
 NUT FOR M8



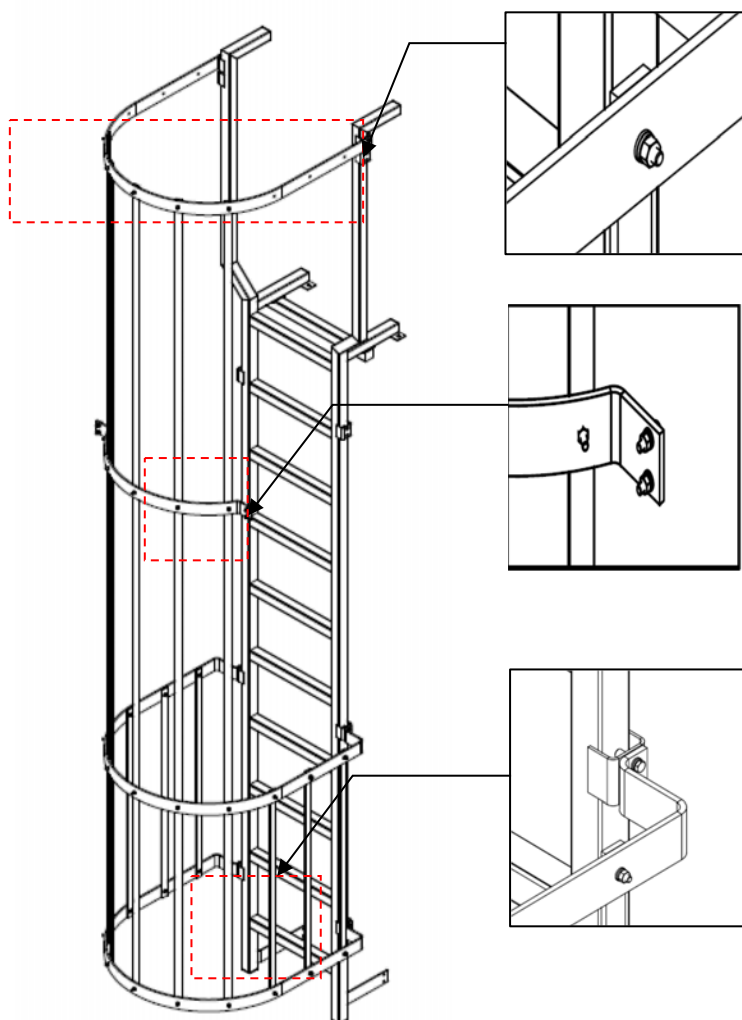
HEX.BOLT M8x1.25x20L
 SPRING WASHER FOR M8
 WASHER FOR M8
 NUT FOR M8



HEX.BOLT M8x1.25x20L
 SPRING WASHER FOR M8
 WASHER FOR M8
 NUT FOR M8



► Standard Cage

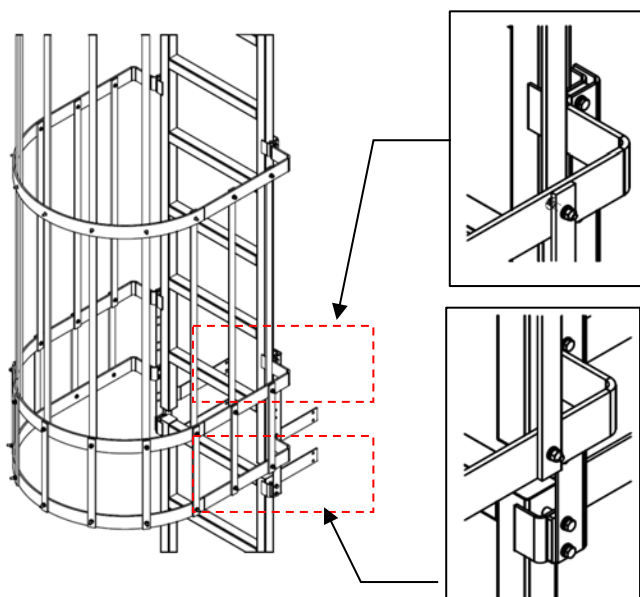


HEX.BOLT M6x1.25x25L (PAN HEAD)
SPRING WASHER FOR M6
WASHER FOR M6
NUT FOR M6

HEX.BOLT M6x1.25x25L (PAN HEAD)
SPRING WASHER FOR M6
WASHER FOR M6
NUT FOR M6

HEX.BOLT M6x1.25x25L
SPRING WASHER FOR M6
WASHER FOR M6

► Addition cage



HEX.BOLT M6x1.25x30L (PAN HEAD)
SPRING WASHER FOR M6
WASHER FOR M6
NUT FOR M6

HEX.BOLT M6x1.25x25L
SPRING WASHER FOR M6
WASHER FOR M6
NUT FOR M6